



2018 CATALOG

MACHINING & WELDING 250 OLSEN BOULEVARD COKATO, MN 55321

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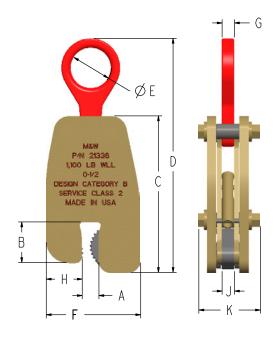
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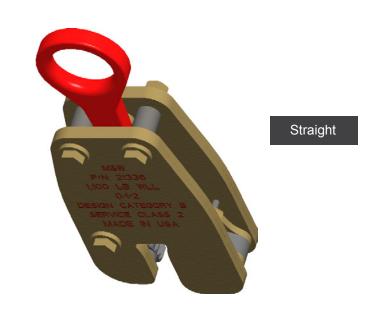
SLING INSPECTION HOOK

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- Non-weided Constructio
- No Minimum Load
- · Camming Stationary Jaw
- Camming Stationary Jaw Automatically Returns to Preload Position
- Self Locking Jaw Closed Mechanism
- Self Locking Jaw Open Mechanism
- 0 180 Degree Turning Permissible
- Clamp can be mounted to the work piece without the need for the operator to put hands in the fall path of the work piece
- Designed with a 5 –1 Design Factor Criteria

- ASME B30.20 Operation Compliant
- ASME B30.BTH -1 Design Compliant
- Working Load Limit (WLL) Clearly and Legibly Marked on the Clamp
- Serial Number Clearly and Legibly Marked on the Clamp
- Materials of Manufacture Remain Stable Under Load
- Clamps Can Be Used to Lift Materials with a Surface Hardness of up to 400 Brinell.
- Clamps must be used in accordance with the Instructions in the Operator Manual.
- Operating temperature -40 to 170° Fahrenheit.





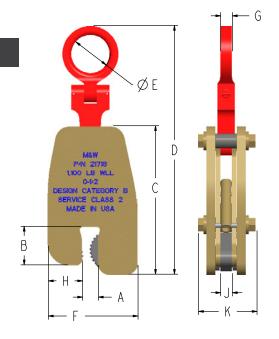
Straight Plate Clamp

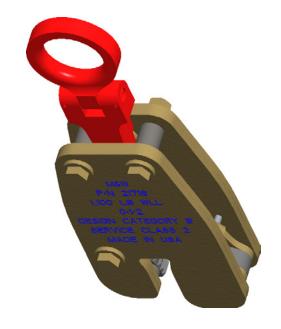
WLL (LBS)	Part #	A-Jaw Opening	В	С	D	Е	F	G	Н	J	K	Weight in Pounds
	21336	0-0.5	1.64	6.31	9.44	1.63	3.81	0.5	1.45	0.5	2.5	6.1
0-1,100	21716	0.5-1.0	1.64	6.31	9.44	1.63	4.31	0.5	1.45	0.5	2.5	6.4
	21717	1.0-1.5	1.64	6.31	9.44	1.63	4.81	0.5	1.45	0.5	2.5	6.7
	21851	0-0.75	1.92	8.06	13.5	2.13	5.5	0.5	1.71	0.75	2.75	11.2
0-2,200	21852	0.75-1.5	1.92	8.06	13.5	2.13	6.25	0.5	1.71	0.75	2.75	11.9
	21853	1.5-2.25	1.92	8.06	13.5	2.13	7	0.5	1.71	0.75	2.75	12.6
	21912	0-1.0	2.41	9.37	16.1	2.38	7	0.5	2.21	0.75	3.29	19.8
0-4,400	21913	1.0-2.0	2.41	9.37	16.1	2.38	8	0.5	2.21	0.75	3.29	21.5
	21914	2.0-3.0	2.41	9.37	16.1	2.38	9	0.5	2.21	0.75	3.29	24

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Plate Clamp — Hinged





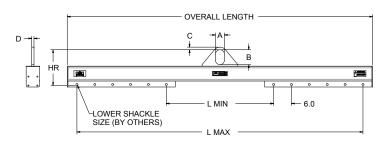


Hinged Plate Clamp

WLL (LBS)	Part #	A-Jaw Opening	В	С	D	Е	F	G	Н	J	K	Weight in Pounds
	21718	0-0.5	1.64	6.31	10.6	1.63	3.81	0.5	1.45	0.5	2.5	6.5
0-1,100	21719	0.5-1.0	1.64	6.31	10.6	1.63	4.31	0.5	1.45	0.5	2.5	6.8
	21720	1.0-1.5	1.64	6.31	10.6	1.63	4.81	0.5	1.45	0.5	2.5	7.1
	21854	0-0.75	1.92	8.06	14.7	2.13	5.5	0.5	1.71	0.75	2.75	11.7
0-2,200	21855	0.75-1.5	1.92	8.06	14.7	2.13	6.25	0.5	1.71	0.75	2.75	12.3
	21856	1.5-2.25	1.92	8.06	14.7	2.13	7	0.5	1.71	0.75	2.75	13
	21915	0-1.0	2.41	9.37	18.3	2.38	7	0.5	2.21	0.75	3.29	22.8
0-4,400	21916	1.0-2.0	2.41	9.37	18.3	2.38	8	0.5	2.21	0.75	3.29	24
	21917	2.0-3.0	2.41	9.37	18.3	2.38	9	0.5	2.21	0.75	3.29	26



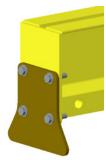




		Lifting	Beam - Low	Headro	om Adi	ustable				
Part Number	L MIN / L MAX (1' Spread ADJ)	Overall Length	Working Load Limit in Pounds*	A	В	С	D	HR	Lower Shackle Size	Weight
22148	3' - 5'	66.5	2,000	3	5	0.88	0.75	12	1/2"	140
22149	5' - 10'	126.5	2,000	3	5	0.88	0.75	12	1/2"	255
22150	10' - 15'	186.5	2,000	3	5	0.88	0.75	13	1/2"	395
22151	15' - 20'	246.5	2,000	3	5	0.88	0.75	14	1/2"	575
22152	3' - 5'	66.5	4,000	3	5	0.88	0.75	12	1/2"	145
22153	5' - 10'	126.5	4,000	3	5	0.88	0.75	13	1/2"	346
22154	10' - 15'	186.5	4,000	3	5	0.88	0.75	15	1/2"	435
22155	15' - 20'	246.5	4,000	3	5	0.88	0.75	17	1/2"	1,115
22156	3' - 5'	66.5	6,000	3	5	1.25	1	13.75	5/8"	217
22157	5' - 10'	126.5	6,000	3	5	1.25	1	15.75	5/8"	385
22158	10' - 15'	186.5	6,000	3	5	1.25	1	17.75	5/8"	748
22159	15' - 20'	246.5	6,000	3	5	1.25	1	17.75	5/8"	1,365
22160	3' - 5'	66.5	10,000	4	7	2	1.25	19.62	7/8"	348
22161	5' - 10'	126.5	10,000	4	7	2	1.25	19.62	7/8"	608
22162	10' - 15'	186.5	10,000	4	7	2	1.25	19.62	7/8"	1,116
22163	15' - 20'	246.5	10,000	4	7	2	1.25	21.62	7/8"	1,426
22164	3' - 5'	66.5	15,000	4	7	2	1.25	19.62	7/8"	348
22165	5' - 10'	126.5	15,000	4	7	2	1.25	19.62	7/8"	810
22166	10' - 15'	186.5	15,000	4	7	2	1.25	24.62	7/8"	1,237
22167	15' - 20'	246.5	15,000	4	7	2	1.25	24.62	7/8"	1,577
22168	3' - 5'	66.5	20,000	4	7	2	1.25	19.62	7/8"	348
22169	5' - 10'	126.5	20,000	4	7	2	1.25	21.62	7/8"	815
22170	10' - 15'	186.5	20,000	4	7	2	1.25	24.62	7/8"	1,248
22171	15' - 20'	247	20,000	4	7	2	1.25	23.2	7/8"	2,055
22172	3' - 5'	67	40,000	5	9	2.5	1.5	26.2	1 1/4"	706
22173	5' - 10'	127	40,000	5	9	2.5	1.5	26.2	1 1/4"	1,574
22174	10' - 15'	187	40,000	5	9	2.5	1.5	27.9	1 1/4"	2,098
22175	15' - 20'	247	40,000	5	9	2.5	1.5	27.9	1 1/4"	2,643
22176	3' - 5'	67	60,000	7	16	3.5	2	36	1 1/2"	1,023
22177	5' - 10'	127	60,000	7	16	3.5	2	36	1 1/2"	1,574
22178	10' - 15'	187	60,000	7	16	3.5	2	37.8	1 1/2"	2,389
22179	15' - 20'	247	60,000	7	16	3.5	2	45	1 1/2"	3,058
22180	3' - 5'	67	80,000	7	16	3.5	2.5	39.5	1 3/4"	1,443
22181	5' - 10'	127	80,000	7	16	3.5	2.5	39.5	1 3/4"	2,248
22182	10' - 15'	187	80,000	7	16	3.5	2.5	46.5	1 3/4"	2,763
22183	15' - 20'	247	80,000	7	16	3.5	2.5	49.5	1 3/4"	3,761







OPTIONAL BOLT ON STAND

^{*} Call for specifications on larger sizes and capacities

Lifting Beams Adjustable Economy

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Made in U.S.A.

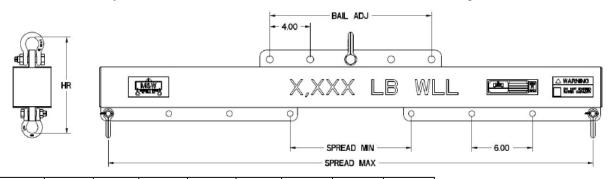
OSHA requirements.

Adjustable Economy Lifting Beams

Custom designs available - call for engineering. **ALL** lifting equipment individually proof loaded per

Beams supplied standard with shackle connections.

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
 - Quick and easy adjustment of unbalanced loads.
 - · Ideally suited to low headroom applications.
 - · Shackle bottoms standard for rigging connections.
 - Swivel hooks, eye hooks and custom connections available call for ordering assistance.



Working Load Limit in Pounds*	Part Number	Max Spread	Min Spread	Bail Adj	HR	Weight in Pounds	Top Shackle Size	Bottom Size
500	13855	48	12	16	7.57	45	3/8"	3/8"
500	13862	72	36	16	7.57	60	3/8"	3/8"
500	13866	96	60	16	7.57	75	3/8"	3/8"
1,000	13878	48	12	16	7.57	45	3/8"	3/8"
1,000	13879	72	36	16	7.57	60	3/8"	3/8"
1,000	13869	96	60	24	8.57	95	3/8"	3/8"
2,000	13880	48	12	16	8.57	60	3/8"	3/8"
2,000	13886	72	36	24	9.57	80	3/8"	3/8"
2,000	13889	96	60	24	9.57	150	3/8"	3/8"
2,000	13893	120	84	24	9.57	180	3/8"	3/8"
4,000	13924	48	12	16	9.48	65	1/2"	7/16"
4,000	13933	72	36	24	10.48	125	1/2"	7/16"
4,000	13938	96	60	24	11.48	240	1/2"	7/16"
4,000	14130	120	84	24	11.48	295	1/2"	7/16"
8,000	14134	72	24	32	15.12	175	3/4"	5/8"
8,000	14150	96	48	32	16.12	280	3/4"	5/8"
8,000	14154	120	72	32	16.12	435	3/4"	5/8"
10,000	14159	96	36	32	16.12	365	3/4"	5/8"
10,000	14162	120	60	32	17.12	465	3/4"	5/8"
10,000	14167	144	84	32	18.12	675	3/4"	5/8"
14,000	14171	120	48	32	19.42	610	7/8"	3/4"
14,000	14177	144	72	32	21.42	715	7/8"	3/4"
14,000	14182	168	96	32	21.42	965	7/8"	3/4"
20,000	21449	120	48	32	26	900	1 1/8"	7/8"
20,000	21450	144	72	32	29	1120	1 1/8"	7/8"
20,000	21451	168	96	32	29	1250	1 1/8"	7/8"

* Call for specifications on larger sizes and capacities

STANDARD WITH SHACKLES



SHOWN WITH OPTIONAL TOP RING & HOOKS







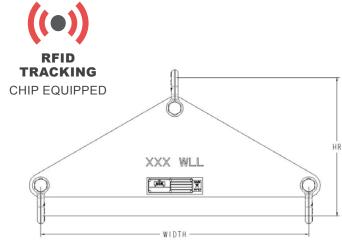
Small Length Lift Beams - Shackle Top

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Supplied with shackles.

Working Load Limit in Pounds*	Part Number	Тор	HR	Width	Weight in Pounds	Bottom Shackle	Top Shackle
500	20358	Shackle	8.3	12"	9	3/8"	3/8"
500	20359	Shackle	8.3	24"	16	3/8"	3/8"
500	20360	Shackle	8.3	36"	22	3/8"	3/8"
2,000	20361	Shackle	12.4	12"	19	5/8"	5/8"
2,000	20362	Shackle	12.4	24"	33	5/8"	5/8"
2,000	20363	Shackle	12.4	36"	46	5/8"	5/8"
6,000	20364	Shackle	14.1	12"	32	3/4"	3/4"
6,000	20365	Shackle	14.1	24"	54	3/4"	3/4"
6,000	20366	Shackle	14.1	36"	73	3/4"	3/4"
20,000	20367	Shackle	21.2	24"	107	7/8"	1 1/4"
20,000	20368	Shackle	21.2	36"	145	7/8"	1 1/4"

^{*} Call for specifications on larger sizes and capacities







Lifting Beams Small Length Lift Beams Lift Bale Top

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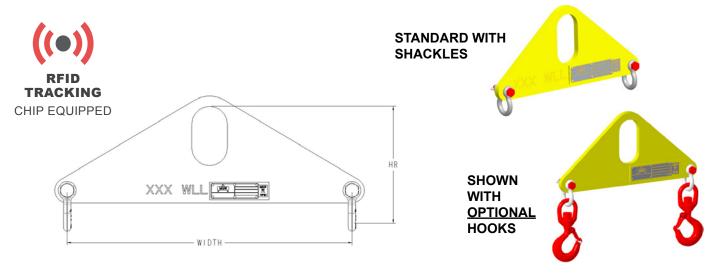
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Small Length Lift Beams - Lift Bale Top

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to warehouse use.
- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Supplied with shackles.

Working Load Limit in Pounds*	Part Number	Bale Width	Bale Height	HR	Width	Weight in Pounds	Bottom Shackle Size
500	20347	2"	4"	6.8	12"	8	3/8"
500	20348	2"	4"	6.8	24"	15	3/8"
500	20349	2"	4"	6.8	36"	21	3/8"
2,000	20350	3"	5"	9.8	12"	18	5/8"
2,000	20351	3"	5"	9.8	24"	31	5/8"
2,000	20352	3"	5"	9.8	36"	45	5/8"
6,000	20353	3"	5"	10.8	12"	26	3/4"
6,000	20354	3"	5"	10.8	24"	48	3/4"
6,000	20355	3"	5"	10.8	36"	69	3/4"
20,000	20356	4"	7"	16.1	24"	92	7/8"
20,000	20357	4"	7"	16.1	36"	129	7/8"

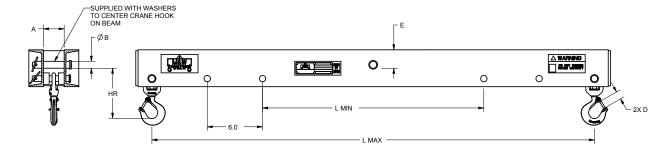
^{*} Call for specifications on larger sizes and capacities





Ultra Low Headroom Lifting Beams

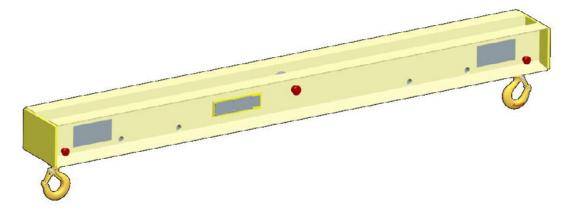
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Use provided spacers to assure hook remains centered.
- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Beams supplied standard with alloy swivel latch hook connections.



Working	Part number		Outside l	Length (I	L) in Feet			D	Ъ
Load Limit in Pounds*	Headroom Weight	2' 4'	4' 6'	6' 8'	8' 10'	10' 12'	A	В	D
1,000	Part number HR= E= Weight	16484 5.5 1.94 57	16485 5.5 1.94 82	16486 5.5 1.94 100	16487 5.5 1.94 120	16488 5.5 1.94 145	2.25	0.63	0.86
2,000	Part number HR= E= Weight	16489 5.5 2.00 60	16490 5.5 2.00 85	16491 6.5 2.00 175	16492 6.5 2.00 215	16493 6.5 2.00 250	2.25	0.75	0.86
4,000	Part number HR= E= Weight	16494 6.7 2.13 110	16495 6.7 2.13 150	16496 7.1 2.75 210	16497 7.1 2.75 310	16498 7.9 3.00 345	2.25	1.00	0.89
6,000	Part number HR= E= Weight	16499 6.9 2.51 125	16500 7.6 2.76 185	16501 8.6 2.76 255	16502 9.6 2.76 300	16503 9.6 2.76 400	3.00	1.25	0.96
10,000	Part number HR= E= Weight	9.8 3.25 240	16505 9.8 3.25 320	16506 9.8 3.25 400	16507 10.3 3.75 490	16508 10.3 3.75 695	3.00	1.50	1.08

^{*} Call for specifications on larger sizes and capacities





Lifting Beams Economy H-Beam

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Economy H-Beam

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.
- · Standard with Shackles



		T	OP BEAM: L MIN / L M	AX				
1,000 LB W	/LL	PART NUMBER						
		12"-48"	36"-72"	60"-96"				
	12"-48"	17560	17563	17566				
	HR	15.1	15.1	16.1				
	WEIGHT	135	150	185				
LOWED DE LMG	36"-72"	17561	17564	17567				
LOWER BEAMS: W MIN / W MAX	HR	15.1	15.1	16.1				
w wiin/ w wax	WEIGHT	165	180	215				
	60"-96"	17562	17565	17568				
	HR	15.1	15.1	16.1				
	WEIGHT	195	210	245				

^{*} Call for specifications on larger sizes and capacities

		TO	OP BEAM: L MIN / L M	IAX
2,000 LB W	LL		PART NUMBER	
		12"-48"	36"-72"	60"-96"
	12"-48"	17569	17572	17575
	HR	16.1	17.1	17.1
	WEIGHT	150	180	250
LOWED DE LING	36"-72"	17570	17573	17576
LOWER BEAMS:	36"-72" HR	17570 17.1	17573 17.1	17576 18.1
LOWER BEAMS: W MIN / W MAX				
	HR	17.1	17.1	18.1
	HR WEIGHT	17.1 170	17.1 200	18.1 340

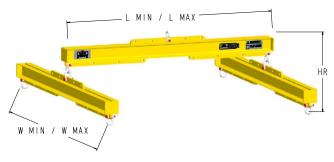
^{*} Call for specifications on larger sizes and capacities

		Т	OP BEAM: L MIN / L M	AX	
4,000 LB V	/LL				
		12"-48"	36"-72"	60"-96"	84"-120"
	12"-48"	17578	17582	17586	17590
	HR	18.1	19.1	20.1	20.1
	WEIGHT	185	245	360	415
	36"-72"	17579	17583	17587	17591
	HR	19.1	19.1	21.1	21.1
LOWER BEAMS:	WEIGHT	255	285	400	455
W MIN / W MAX	60"-96"	17580	17584	17588	17592
	HR	19.1	19.1	20.1	20.1
	WEIGHT	365	425	540	595
	84"-120"	17581	17585	17589	17593
	HR	19.1	19.1	21.1	21.1
	WEIGHT	425	485	600	655

^{*} Call for specifications on larger sizes and capacities

		T	OP BEAM: L MIN / L M	AX			
8,000 LB V	VLL	PART NUMBER					
		24"-72"	48"-96"	72"-120"			
	12"-48"	17598	17602	17606			
	HR	25.6	25.6	25.6			
	WEIGHT	305	410	565			
	36"-72"	17599	17603	17607			
	HR	26.6	26.6	26.6			
LOWER BEAMS:	WEIGHT	425	530	685			
W MIN / W MAX	60"-96"	17600	17604	17608			
	HR	27.6	27.6	27.6			
	WEIGHT	655	760	915			
	84"-120"	17601	17605	17609			
	HR	27.6	27.6	27.6			
	WEIGHT	765	870	1,025			

^{*} Call for specifications on larger sizes and capacities



- Quick and easy adjustment of unbalanced loads.
- Ideally suited to low headroom applications.
- Eye hooks and custom connections available call for ordering assistance.



Low Headroom, Multiple Length Standard Lifting Beam

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
 - Standard with hooks.
 - · Ideally suited for low headroom lifting applications.

- Made in U.S.A.
- Machined to exacting tolerances.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.

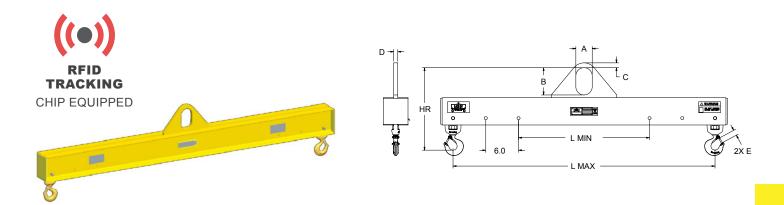
Working	Model Number		Outside Leng	gth (L) in Feet	— Min / Max	
Load Limit in	Headroom (in)	Min Max	Min Max	Min Max	Min Max	Min Max
Pounds	Weight (lbs)	2' 4'	4' 6'	6' 8'	8' 10'	10' 12'
	Part Number	11937	11959	11960	11961	11962
1,000	HR =	13.11	13.11	13.11	13.11	13.11
·	LBS =	56	75	95	115	200
	Part Number	11983	11984	11985	11989	11990
2,000	HR =	13.11	13.11	14.11	14.11	14.11
	LBS =	56	75	167	205	240
	Part Number	12032	12033	12034	12039	12042
4,000	HR =	15.12	15.12	16.12	16.12	17.12
	LBS =	98	135	200	295	395
	Part Number	12069	12084	12087	12090	12094
6,000	HR =	15.25	16.25	17.25	18.25	18.25
	LBS =	120	180	255	380	440
	Part Number	12117	12123	12126	12129	12132
10,000	HR =	21.25	21.25	21.25	22.25	21.12
	LBS =	265	345	430	500	590
	Part Number	12162	12165	12168	12171	12174
15,000	HR =	24.27	24.28	25.28	25.28	25.28
	LBS =	265	365	450	640	870
	Part Number	12199	12202	12205	12208	12212
20,000	HR =	23.75	24.75	24.75	26.75	29.75
	LBS =	290	375	625	755	985
	Part Number	12223	12229	12232	12236	12263
30,000	HR =	29.00	29.00	34.00	34.00	40.20
	LBS =	345	555	675	1,235	1,185
	Part Number	12250	12254	12257	12287	12292
40,000	HR =	33.81	33.81	33.81	41.79	41.97
	LBS =	445	850	1,050	1,195	1,540

Lifting Beams Low Headroom, Multiple Length Standard Lifting Beam

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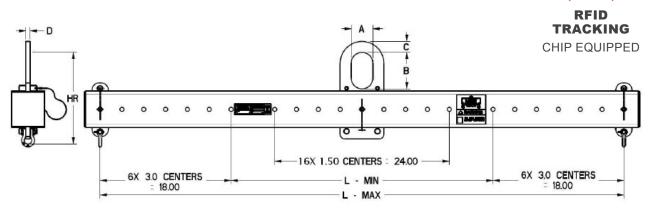
	Outsio	de Length (L) i	n Feet			Working
LMin LMax	LMin LMax	LMin LMax	LMin LMax	LMin LMax	Other	Load Limit in
12' 14'	14' 16'	16' 18'	18' 20'	22' 24'	Dimensions	Pounds
11968	11971	11974	11977	11981	C=.875, A=3.0	
13.11	14.11	14.11	14.11	15.11	B=5.0, D=.75	1,000
226	313	350	390	535	E=.91	
12017	12018	12019	12020	12024	C=.875, A=3.0	
15.11	15.11	15.11	16.11	17.11	B=5.0, D=.75	2,000
320	365	500	525	945	E=.91	
12046	12050	12055	12059	12063	C=.875, A=3.0	
18.12	18.12	19.12	20.12	22.12	B=5.0, D=.75	4,000
575	650	771	1,060	1,510	E=1.0	
12098	12102	12106	12109	12112	C=1.25, A=3.0	
19.25	19.25	20.25	20.25	22.25	B=5.0, D=1.00	6,000
635	715	990	1,295	1,310	E=1.00	
12138	12141	12148	12152	12155	C=2.0, A=4.0	
22.25	22.25	24.25	24.25	26.50	B=7.0, D=1.25	10,000
970	1,095	1,035	1,340	1,800	E=1.09	
12177	12180	12183	12186		C=2.0, A=4.0	
27.28	30.28	30.28	29.84		B=7.0, D=1.25	15,000
1,000	1,265	1,405	1,800		E=1.56	
12215	12218	12280	12284		C=2.0, A=4.0	
29.75	29.75	35.08	35.08		B=7.0, D=1.25	20,000
1,595	1,799	1,655	1,815		E=1.61	
12267	12270	12274	12277		C=2.5, A=5.0	
40.48	40.66	40.84	41.07		B=9.0, D=1.50	30,000
1,540	1,865	2,250	2,750		E=2.08	
12295	12300	12304	12307		C=2.5, A=5.0	
42.15	43.58	43.74	43.92		B=9.0, D=1.50	40,000
1,850	2,130	2,555	3,045		E=2.08	



Adjustable Length Lifting Beams with Shackle bottoms

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
 - · Quick and easy adjustment of unbalanced loads.
 - Ideally suited to low headroom applications.
 - Standard with shackles.

- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- · All dimensions in inches unless otherwise noted.



Working Load Limit in Pounds*	Part Number	L min	L max	A	В	С	D	HR	Weight in Pounds
2,000	15101	36	72	3	5	0.75	0.63	11.8	85
2,000	14678	72	144	3	5	0.75	0.63	13.8	285
4,000	12453	36	72	3	5	1.5	0.63	12.6	135
4,000	12495	72	144	3	5	1.5	0.63	14.6	331
6,000	14669	36	72	3	5	1.5	0.63	14.8	170
6,000	14661	72	144	3	5	1.5	0.63	17.8	535
8,000	12503	36	72	4	7	2	0.75	18.0	201
8,000	12512	72	144	4	7	2	0.75	20.0	543
10,000	14651	36	72	4	7	2	0.75	20.0	310
10,000	15108	72	144	4	7	2	0.75	21.0	805
15,000	15117	36	72	4	7	2	1.00	20.7	325
15,000	15128	72	144	4	7	2	1.00	23.7	830

^{*} Call for specifications on larger sizes and capacities



Lifting Beams Adjustable Length Lifting Beams with Swivel Hook bottoms

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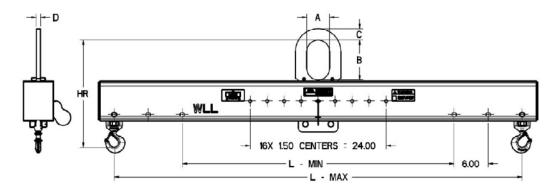


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Adjustable Length Lifting Beams with Swivel Hook bottoms

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
 - Quick and easy adjustment of unbalanced loads.
 - Ideally suited to low headroom applications.
 - Standard with hooks.

- · Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.





Working Load Limit in Pounds*	Part Number	L min	L max	A	В	С	D	HR	Weight in Pounds
2,000	16410	48	72	3	5	0.75	0.63	13.8	85
2,000	16411	120	144	3	5	0.75	0.63	15.7	285
4,000	16412	48	72	3	5	1.5	0.63	14.6	135
4,000	16413	120	144	3	5	1.5	0.63	16.6	330
6,000	16414	48	72	3	5	1.5	0.63	16.2	160
6,000	16415	120	144	3	5	1.5	0.63	19.1	530
8,000	16416	48	72	4	7	2	0.75	18.9	200
8,000	16417	120	144	4	7	2	0.75	20.9	540
10,000	16418	48	72	4	7	2	0.75	21.2	300
10,000	16419	120	144	4	7	2	0.75	22.2	795
15,000	16420	48	72	4	7	2	1.00	22.1	315
15,000	16421	120	144	4	7	2	1.00	25.1	815

^{*} Call for specifications on larger sizes and capacities

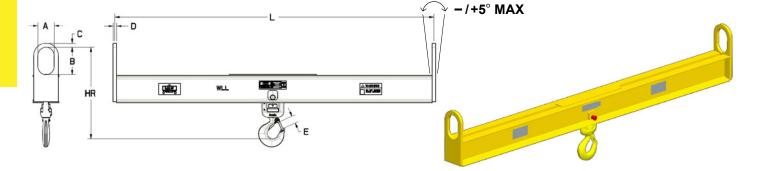




Twin Hoist Lifting Beams

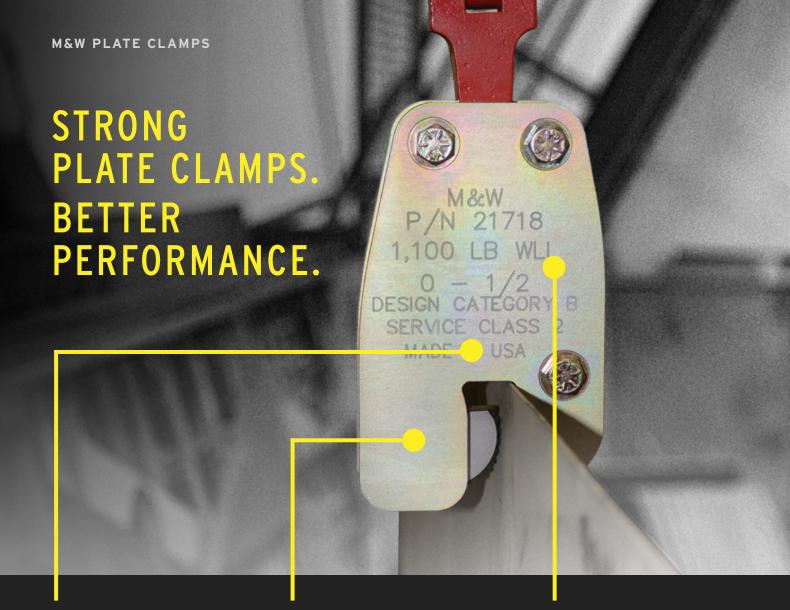
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.
- Quick and easy lifting of loads with two hoists. Lifting must be done within 5° of vertical.
- Ideally suited to low headroom applications.
- Alloy swivel hook bottom standard connection.





Working	Part number			Spr	ead in	ı Feet	- L				D		Ъ	
Load Limit in Pounds*	Headroom Weight	6	8	10	12	14	16	18	20	A	В	С	D	Е
4,000	Part number HR= Weight	16427 15.10 140	16428 16.10 191	16429 16.10 260	16430 17.10 320	16431 18.10 560	16432 18.10 640	16433 19.10 765	16434 20.10 1,055	3.0	5.0	0.88	0.63	0.96
6,000	Part number HR= Weight	16435 16.50 150	16436 17.50 225	16437 18.50 265	16438 18.50 485	16439 19.50 600	16440 19.50 690	16441 20.50 960	16442 20.50 1,260	3.0	5.0	1.00	0.63	1.08
10,000	Part number HR= Weight	16443 22.31 300	16444 22.31 380	16445 22.31 470	16446 23.31 670	16447 23.31 920	16448 23.31 1,040	16449 25.31 1,005	16450 25.31 1,305	3.0	5.0	1.00	0.75	1.56
15,000	Part number HR= Weight	16451 25.75 310	16452 26.75 395	16453 26.75 580	16454 26.75 810	16455 28.75 950	16456 31.75 1,215	16457 31.75 1,575	16458 31.75 1,740	4.0	7.0	1.00	0.75	2.17
20,000	Part number HR= Weight	16459 27.53 370	16460 27.53 585	16461 29.53 725	16462 32.53 975	16463 32.53 1,565	16464 32.53 1,770			4.0	7.0	1.25	1.00	2.28

^{*} Call for specifications on larger sizes and capacities





DESIGN

EASY LOCK & RELEASE FUNCTIONALITY

With innovative lock & release capabilities, M&W plate clamps easily engage without hammers or other methods that compromise the integrity of the clamp.

LIGHT & VERSATILE

Only 9 pounds compared to 13 pounds with other clamps.

Easy to engage & use in more scenarios with less risk.



DURABILITY

NO WELDING

The non-welded construction of the M&W plate clamp allows for the use of stronger & more rigid materials than is possible with welded construction.

The clamp has been designed with a 5:1 design factor & each clamp is load tested before leaving the factory.

MADE FROM PREMIUM ALLOYS

The key to the durability & inherent safety of the M&W clamp is the metallurgical properties of the high quality alloy components.



SAFETY

NO REPLACEMENT PARTS

M&W eliminates the need to stock replacement parts & removes the potential risk and liability involved with rebuilding clamps.

NO MINIMUM LOAD REQUIREMENTS

The double gripping cam clamp design allows the clamp to lift something that is virtually weightless & as thin as a razor blade.

MADE IN THE USA

Plate clamps are built in-house to ensure consistency & safety during the assembly process.

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Machining & Welding

MACHINING & WELDING

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Beams supplied standard with alloy swivel latch hook connections.



Working Load Limit	Part Number	I I A		Inside Length	Weight
2,000	20715	36	3	50	75
2,000	20716	36	3	74	105
4,000	20717	36	3	50	115
4,000	20718	36	3	74	154

^{*} Call for specifications on larger sizes and capacities



Working Load Limit	Part Number	Max Roll Diameter	Max Arbor Diameter	Inside Length	Weight
6,000	20721	36	3	50	200
6,000	20722	36	3	74	245
10,000	20719	36	3	50	370
10,000	20720	36	3	74	450

^{*} Call for specifications on larger sizes and capacities



Working Load Limit	Part Number	Max Roll Diameter	Max Arbor Diameter	Inside Length	Weight
6,000	20756	36	3	50	205
6,000	20755	36	3	74	255
10,000	20754	36	3	50	360
10,000	20753	36	3	74	440

^{*} Call for specifications on larger sizes and capacities

Lifting Beams Adjustable Roll Lifting Beams

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Adjustable Roll Lifting Beams

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
 - Quick and easy lifting and positioning of rolls.
 - Ideally suited to low headroom applications.
 - Custom hook lengths available call for quote.

- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.

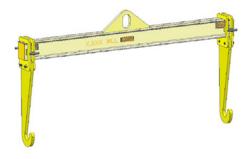


CHIP EQUIPPED



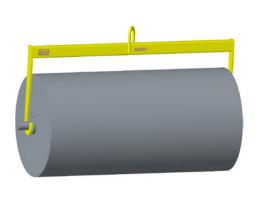
Working Load Limit	Part Number	Max Roll Diameter	Max Arbor Di- ameter	Inside Length	Weight
2,000	20784	36	3	22-76	130

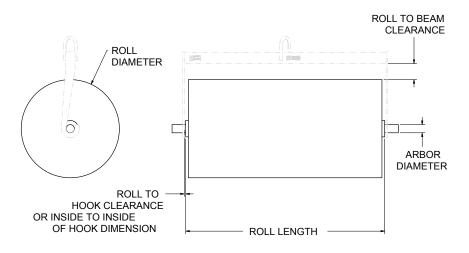
^{*} Call for specifications on larger sizes and capacities



Working Load Limit	Part Number	Max Roll Diameter	Max Arbor Diameter	Inside Length	Weight
6,000	20785	36	3	22-76	200
10,000	20786	36	3	22-76	520

* Call for specifications on larger sizes and capacities



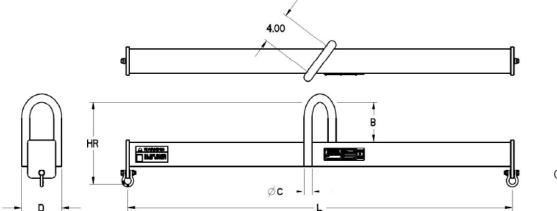




Economy (Fixed Length) Lifting Beams

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Beams supplied standard with shackle connections.

- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.





Working	Part number				Spre	ad in	Inche	s - L					D	Б	Bottom
Load Limit in Pounds*	Headroom Weight	24	36	42	48	54	60	66	72	96	120	С	В	D	Shackle Size
500	Part number HR= Weight	16561 10.25 17	12540 10.25 22	15028 10.25 25	11525 10.25 28	15031 10.25 30	15034 10.25 33	15037 10.25 36	11526 10.25 38	11527 10.25 49	11528 10.25 60	0.75	5.0	3.5	5/16"
1,000	Part number HR= Weight	16140 10.25 27	12546 10.25 28	15040 10.25 30	11529 10.25 34	15043 10.25 36	15046 10.25 40	15049 10.25 43	11530 10.25 48	11531 10.25 63	11532 11.25 94	0.75	5.0	3.5	5/16"
2,000	Part number HR= Weight	16124 10.25 26	15054 10.25 35	15057 10.25 39	11533 10.25 47	15060 11.25 57	15063 11.25 62	15066 11.25 67	11534 11.25 72	11535 13.25 124	11536 12.25 132	1.00	5.0	5.0	5/16"
4,000	Part number HR= Weight	16381 11.51 32	15070 12.50 50	15073 12.50 54	11537 12.50 61	15076 13.50 75	15079 13.50 82	15082 13.50 89	11538 13.50 96	11539 13.50 124	11540 15.50 187	1.00	5.0	5.0	3/8"
6,000	Part number HR= Weight	16382 14.77 48	14433 15.77 66	15085 15.77 73	14438 17.77 95	15092 17.77 104	15095 17.77 113	15098 17.77 122	14442 17.77 130	14445 17.77 227	14452 17.77 351	1.50	7.0	6.0	7/16"

^{*} Call for specifications on larger sizes and capacities





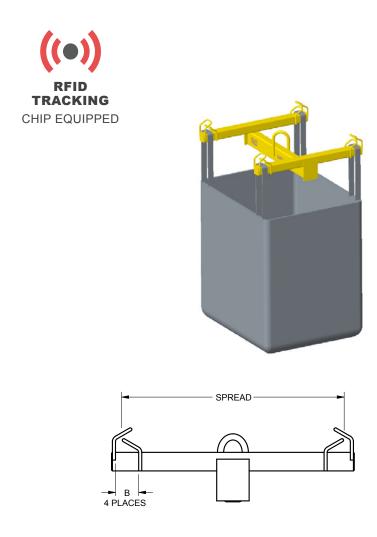


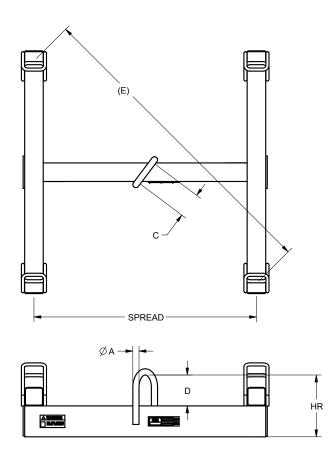
Bulk Container Lifting Beam

- Built to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL material handling equipment proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.

Part Number*	SPREAD	A	В	С	D	E	HR	Weight	Working Load Limit in Pounds*
13325	36	1.0	3.0	4.0	5.0	50.9	10.0	120	4,000
13321	48	1.0	3.0	4.0	5.0	67.9	10.0	150	4,000

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

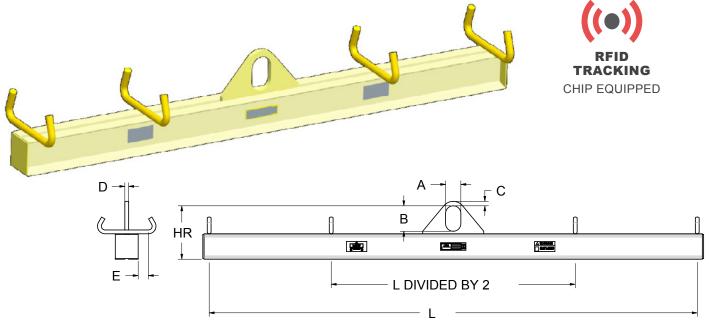






Basket Lifting Beam

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.
- Designed to be used with lifting slings in a basket hitch
- · Two sets of lifting sling hooks are standard
- Hooks designed for 2" eye width
- · Custom configurations available call for ordering assistance



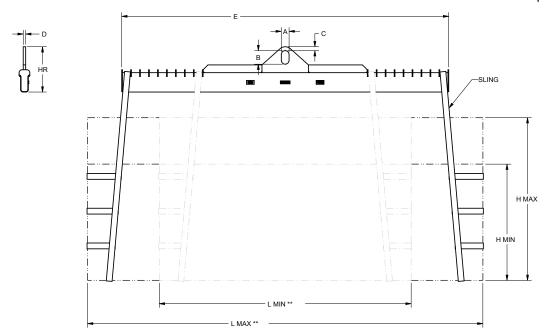
Working	Model Number			Outside	Spread (L)	in Feet*			A (in)
Load Limit in Pounds*	Headroom (in) Weight (lbs)	4	6	8	10	12	14	16	B (in) E (in)
	Part Number	17492	17493	17494	17495	17496	17497	17498	3.0
1,000	HR =	9.50	9.50	9.50	9.50	9.50	9.50	10.50	5.0
	LBS =	65	80	100	120	205	235	315	2.0
	Part Number	17499	17500	17501	17502	17503	17504	17505	3.0
2,000	HR =	9.50	9.50	10.50	10.50	10.50	11.50	11.50	5.0
	LBS =	65	80	175	210	245	325	370	2.0
	Part Number	17506	17507	17154	17508	17509	17510	17511	3.0
4,000	HR =	10.50	10.50	11.50	11.50	12.50	13.50	13.50	5.0
	LBS =	110	150	210	310	340	580	660	2.0
	Part Number	17512	17513	17514	17515	17516	17517	16574	3.0
10,000	HR =	16.37	16.37	16.37	17.37	17.37	17.37	17.37	5.0
	LBS =	260	340	425	510	720	965	1,090	2.0

^{*} Call for specifications on larger sizes and capacities



Lifting Beam Glass Panel

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.
- Used to lift wood cased glass or glass panels or similar material when used with proper slings



			Lift Beam - G	lass Pa	nels					
Part Number	Working Load Limit in Pounds*	Limit Panel Length (L) Panel Length (L) A B C D E HR We								
22875	5,000	88	144	3	5	1.25	1	109	15	315
22876	10,000	130	204	4	7	2	1.25	169	24	795

^{**} If used with slings below

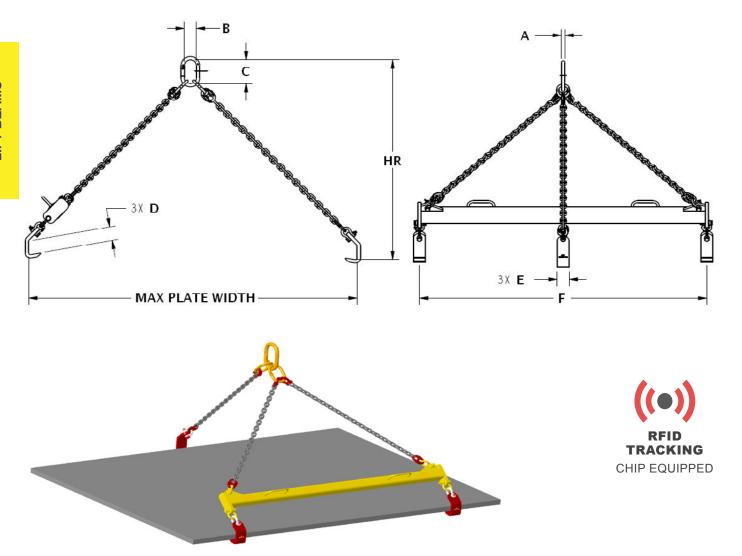
	Lifting Sling for Glass Panels - Sold As Each, 2 Needed To Lift											
Part Number	Working Load Limit in Pounds* Panel Height (H) Min** Panel Height (H) Max**											
22877	6,000	36	54									
22878	6,000	60	84									
22879	6,000	72	100									
22880	6,000	100	130									

^{** 3&}quot; wide, PVC belting on entire inside to help prevent cutting, velcro straps prevent slings from shifting while not under load



Plate Lifting Beams

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.
- <u>ALL lifting equipment individually proof loaded per OSHA requirements.</u>
- All dimensions in inches unless otherwise noted.
- Max Plate Width: 96"



Working Load Limit in Pounds*	Part Number	A	В	С	D	E	F	HR	Weight in Pounds
10,000	14633	0.82	3.00	6.00	3.00	2.75	84	57	140
20,000	14632	1.28	5.00	9.00	4.00	3.50	84	59	245

^{*} Call for specifications on larger sizes and capacities

Lifting Beams Non-Conductive Battery Lifting Beam

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Non-Conductive Battery Lifting Beam

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow lift lug for increased visibility.
- ALL Lifting Beams proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
 - Quick and easy adjustment of unbalanced loads.
 - Ideally suited to handle large batteries
 - Natural spark proof insulation

Load Limit

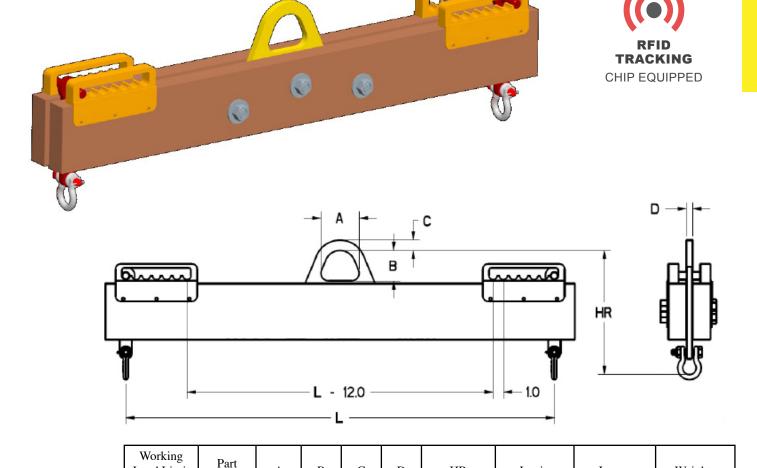
in Pounds* 2,000

2.000

4.000

Optional Hooks and Lug connections available - call for ordering assistance

- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.



4,000	17171	3.8	3.0	1.0	0.63	12.20
* Call for sp	ecificatio	ns on la	arger si	izes an	d capa	cities

Α

3.8

3.8

3.8

Number

17441

17442

17443

В

3.0

3.0

3.0

C

1.0

1.0

1.0

D

0.63

0.63

0.63

HR

10.15

10.15

12.20

L min

18.0

30.0

18.0

30.0

L max

30.0

42.0

30.0

42.0

Weights

55 LBS

65

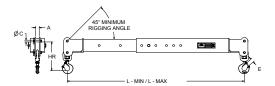
65

75



Adjustable Spread Telescoping Beams

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Spreader Beams shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Standard with swivel latch hooks. Top rigging not included please call for pricing
- Made in U.S.A.
- · Custom designs available call for engineering.
- Minimum horizontal top rigging angle of 45°.
- Ideally suited for adding stability to critical lifts.





	Telescoping Adjustable Spreader Beams												
Working	Model Number		Outside Sprea	d (L) in Feet*		A (in)							
Load Limit in Pounds*	Headroom (in) Weight (lbs)	Min Max 4 - 6	Min Max 6 - 10	Min Max 8 - 14	Min Max 12 - 20	C (in) E (in)							
4,000	Part Number HR = LBS =	er 12805 12822 12813 12829 5.37 5.12 5.12 5.12 80 120 155 235											
10,000	Part Number HR = LBS =	12834 6.53 130	12842 6.28 190	12848 6.28 250	12853 6.28 365	1.25 0.75 1.08							
20,000	Part Number HR = LBS =	12864 7.63 185	12872 7.63 265	12880 7.63 345	12885 7.63 505	1.66 1.00 1.31							

*Minimum horizontal top rigging angle is 45° on all fixed and adjustable spreaders. M&W recommends a minimum horizontal top rigging angle of 60°. Adjustable on 1" increments.

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Spreader Beams shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A..
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Minimum horizontal top rigging angle of 45°
- Ideally suited for adding stability to critical lifts.
- Beam only. Shackles supplied by others.



	Telescop	ing Adjustable Larg	ge Capacity Shad	ckle End Spread	er Beams	
Working	Shackle	Model Number		Outside Sprea	d (L) in Feet*	
Load Limit in Pounds*	Size	Headroom (in) Weight (lbs)	Min Max 5'6" - 7'	Min Max 7 - 10	Min Max 10 - 14	Min Max 14 - 20
40,000	1-1/2" Top 1-1/2" Bottom	Part Number HR = LBS =	20127 7.6 350	20126 7.6 410	20125 7.6 560	20124 7.6 760
60,000	1-3/4" Top 1-3/4" Bottom	Part Number HR = LBS =	20132 7.1 370	20131 7.1 490	20130 7.1 660	20129 7.1 890
80,000	2" Top 2" Bottom	Part Number HR = LBS =	20137 9.3 575	20136 9.3 700	20135 9.3 950	20134 9.3 1,250
100,000	2" Top 2" Bottom	Part Number HR = LBS =	20142 9.3 575	20141 9.3 700	20140 9.3 950	20139 9.3 1,250



^{*}Minimum horizontal top rigging angle is 45° on all fixed and adjustable spreaders. M&W recommends a minimum horizontal top rigging angle of 60°. Adjustable on 6" increments.

Spreader Beams Fixed Spread

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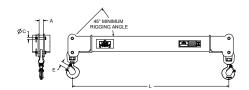
Machining & Welding

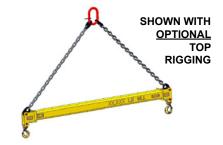
Sales@MachiningAndWelding.com

Fixed Spreader & Large Capacity Shackle End Spreader Beams

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Spreader Beams shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Standard with swivel latch hooks. Top rigging not included - please call for pricing
- Made in U.S.A.
- Top rigging available call for details.

- · Custom designs available call for engineering.
- Minimum horizontal top rigging angle of 45°.
- Ideally suited for adding stability to critical lifts.





Fixed Length Spreader Beam													
Working	Model Number		Outside Spread (L) in Feet*										
Load Limit in Pounds*	Headroom (in) Weight (lbs)	4	6	8	10	12	16	20	C (in) E (in)				
	Part Number	13094	13097	13100	13103	13106	13109	13112	1.00				
4,000	HR =	7.37	7.37	8.12	8.12	8.12	8.12	8.12	0.50				
	LBS =	30	50	90	110	130	172	215	.089				
	Part Number	13116	13119	13122	13125	13128	13131	13134	1.31				
10,000	HR =	8.23	8.98	8.98	8.98	9.98	9.98	9.98	0.75				
	LBS =	36	87	112	140	190	250	306	1.08				
	Part Number	13138	13141	13144	13147	13150	13153	13156	1.66				
20,000	HR =	9.25	11.00	11.00	11.00	11.00	12.00	12.00	1.00				
	LBS =	55	115	140	170	195	380	470	1.31				

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Spreader Beams shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A..
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Shackles and top rigging not included
 please call for pricing

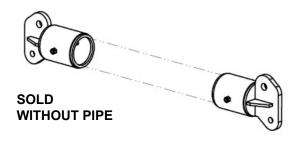


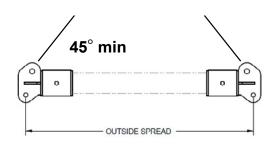
	Fixed Length Large Capacity Shackle End Spreader Beams													
Working	Model Number			Outsid	e Spread (L) in l	Feet*								
Load Limit in Pounds*	Headroom (in) Weight (lbs)	4	6	8	10	12	16	20						
40,000	Part Number HR = LBS =	20165 8 210	20166 8 275	20167 8 330	20168 8 385	20169 8 440	20170 8 550	20171 8 660						
60,000	Part Number HR = LBS =	20172 7.6 255	20173 7.6 315	20174 7.6 385	20175 7.6 450	20176 7.6 510	20177 7.6 635	20178 7.6 770						
80,000	Part Number HR = LBS =	20179 9.8 390	20180 9.8 475	20181 9.8 550	20182 9.8 615	20183 9.8 715	20184 9.8 875	20185 9.8 1,050						
100,000	Part Number HR = LBS =	20186 9.8 390	20187 9.8 475	20188 9.8 550	20189 9.8 615	20190 9.8 715	20191 9.8 875	20192 9.8 1,050						

^{*}Minimum horizontal top rigging angle is 45° on all fixed and adjustable spreaders. M&W recommends a minimum horizontal top rigging angle of 60°.



Custom Spreader Beam End Cap Kits





End Cap Part Number	Pipe Size	Top Shackle Min	Top Shackle Max	Bottom Shackle Min	Bottom Shackle Max	Weight per Pair
19499	2-1/2"	1/2"	7/8"	1/2"	7/8"	28
19500	5"	3/4"	1-1/4"	3/4"	1-1/4"	50
19120	8"	1"	1-3/4"	1"	1-1/2"	288

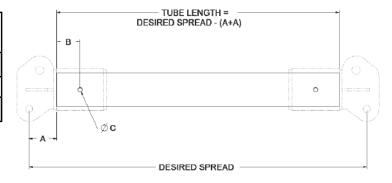


PIPE CAN BE SUPPLIED BY M&W

CALL FOR QUOTE

* Pipe Sold Separately

Part Number	A53 Grade B Schedule 40	A	В	DIA C
19499	2 1/2"	2.75	4	0.69
19500	5"	3.25	4	0.69
19120	8"	7	6	1.06



Ordering Information

End cap kits are sold in pairs for models 19499, 19500 and 19120. Each cap kit comes complete with retaining bolts, capacity tags, and individual proof load certifications. End cap kits are proof tested and serial numbered in pairs.

Complete spreader beams can be ordered from the chart above in standard lengths. For example, a 10' spreader beam with 39 tons Working Load Limit capacity would use the 19120 end cap kits and would be supplied assembled with the proper A53 Grade B, Schedule 40 pipe. The pipe would also be tagged and serial numbered. From the chart above, the user would order part number 19120-120. Complete spreader beams are also shipped with individual proof load certification paperwork.

Spreader Beams End Cap Kits

Machining & Welding www.MachiningAndWelding.com



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Custom Spreader Beam End Cap Kits

- Manufactured to exceed all ASME B30.20 and OSHA regulations when assembled to specifications using A53 Grade B Schedule 40 pipe.
- Painted safety yellow for increased visibility.
- ALL End Caps shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.

- · Made in U.S.A.
- Top rigging available call for details.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Minimum horizontal top rigging angle of 45° M&W recommends a minimum angle of 60°.

	OUTSIDE SPREAD IN FEET / WLL in Pounds																			
Part Number	Pipe Size	4'	5'	6'	8	10'	12'	14'	15'	16'	18'	20'	22'	24'	26'	28'	30'	32'	34'	36'
19499	2 1/2"	15,000	14,000	13,000	11,000	8,000	5,800	4,000	3,000											
19500	5"	34,000	34,000	34,000	34,000	34,000	32,000	30,000	28,000	26,000	24,000	20,000	16,000	14,000	12,000	10,000	9,000			
19120	8"	78,000	78,000	78,000	78,000	78,000	76,000	76,000	72,000	70,000	66,000	62,000	58,000	54,000	50,000	46,000	42,000	38,000	32,000	30,000

^{*} Minimum horizontal top rigging angle is 45° on all fixed and adjustable spreaders. M&W recommends a minimum horizontal top rigging angle of 60°.



Technical Information

End cap kits are designed for use with A53 Grade B, Schedule 40 pipe between the end fittings and must have no weld joint irregularities. This steel pipe is widely available, and also available from M&W. The model 19499 uses a 2-1/2" nominal size pipe, the 19500 uses a 5" nominal size pipe and the 19120 uses an 8" nominal size pipe.

Lengths of pipe between end cap kits must be straight to within +/- 1/8" from each end, and ends of pipe should be cut squarely and cleanly from the centerline of the pipe. Lengths of pipe should be free from any factory defects, irregularities, or damage.

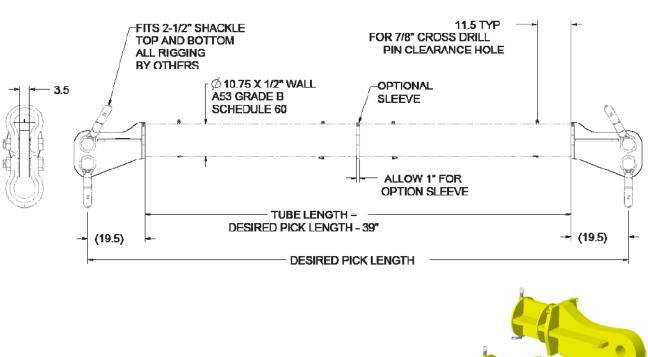
Each end of the length of pipe must have the correct diameter holes drilled through both ends and in proper alignment through both walls of the pipe. The model 19499 uses a Grade 8 hex head cap screw 5/8"-11 with a length of 4-1/2". The model 19500 uses a Grade 8 hex head cap screw 5/8"-11 with a length of 8". The model 19120 uses a Grade 8 hex head cap screw 1"-8 with a length of 11-1/2".



Custom Spreader Beam HD End Cap Kits

- Manufactured to exceed all ASME B30.20 and OSHA regulations when assembled to specifications using A53 Grade B Schedule 60 pipe.
- · Painted safety yellow for increased visibility.
- ALL End Caps shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.

- Made in U.S.A.
- Top rigging available call for details.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Minimum horizontal top rigging angle of 45° M&W recommends a minimum angle of 60°.





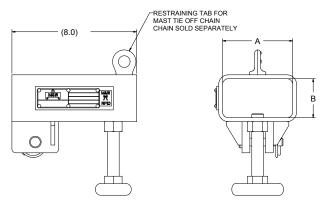
OUTSIDE SPREAD IN FEET / WLL in Pounds ***45 OR 6						OR 60 DEC	REE TOP R	IGGING		
Part Number	Weight	6'	8'	10'	15'	20'	25'	30'	35'	40'
22525	425 LBS each	215,000	215,000	215,000	215,000	215,000	215,000	215,000	150,000	100,000

Optional Sleeve	Weight
22524	185 LBS



Forklift Pocket Lifters

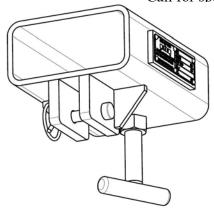
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL forklift attachments proof loaded and shipped with certification paperwork.
- OSHA required tie-off chain: Part Number 12345
- Includes forklift restraining tabs.
- Made in U.S.A.
- · Custom designs available call for engineering.
- Check with manufacturer of your forklift for load capabilities.



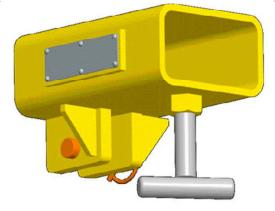


Working Load Limit in Pounds*	Part Number	A	В	Fork Width	Weight
3,000	11606	4.5	2.5	4	12
3,000	11607	5.5	2.5	5	13
3,000	11608	6.5	2.5	6	14
3,000	15427	7.5	2.5	7	15
5,000	14259	4.5	2.5	4	16
5,000	14250	5.5	2.5	5	18
5,000	14262	6.5	2.5	6	20
7,000	15764	6.5	2.5	6	35
7,000	16642	7.5	3.5	7	40
7,000	16643	8.5	3.5	8	44

* Call for specifications on larger sizes and capacities



Part Number	
20410	Mast Tie Off Chain - 8' Long



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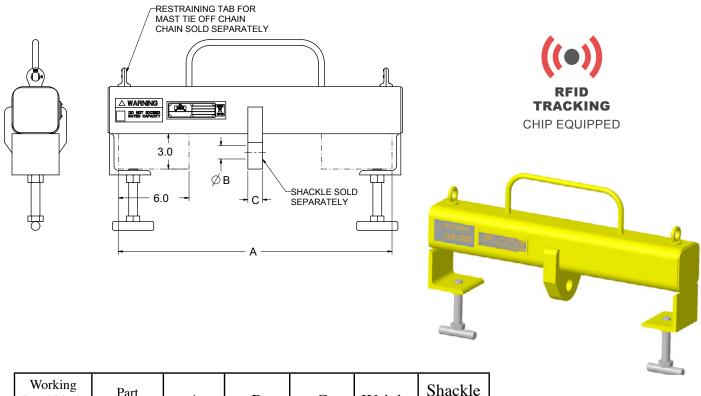


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Forklift Lifting Beams - Inside Shackle Mount

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL forklift attachments proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Carrying handle for easy placement by personnel -<u>HANDLE NOT INTENDED FOR LIFTING LOADS</u>.
- Check with manufacturer of your forklift for load capabilities.
- Made in U.S.A.
- Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Includes forklift restraining tabs.



Working Load Limit in Pounds*	Part Number	A	В	С	Weight	Shackle Size
5,000	11619	19.25	0.810	1.00	30	5/8"
10,000	11620	23.25	1.130	1.25	50	7/8"

^{*} Call for specifications on larger sizes and capacities

Part Number	
20410	Mast Tie Off Chain - 8' Long

Forklift Attachments Forklift Lifting Beams Outside Hooks

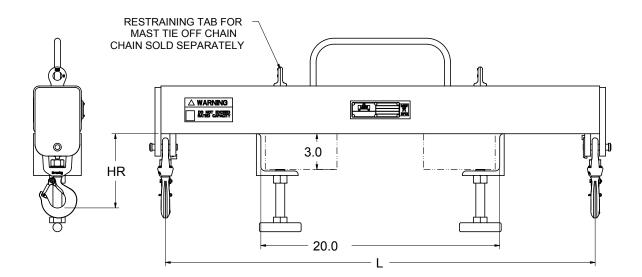
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Forklift Lifting Beams - Outside Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL forklift attachments proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Check with manufacturer of your forklift for load capabilities.
- · Made in U.S.A.
- · Custom designs available call for engineering.
- · Includes forklift restraining tabs.
- Carrying handle for easy placement by personnel -<u>HANDLE NOT INTENDED FOR LIFTING LOADS.</u>



				•
Working Load Limit in Pounds*	Part Number	HR	L	Weight
5,000	12343	6.2	36	49
10,000	12363	7.3	36	76
14,000	16523	8.8	36	90
22,000	16524	11.0	36	125



* Call for specifications on larger sizes and capacities

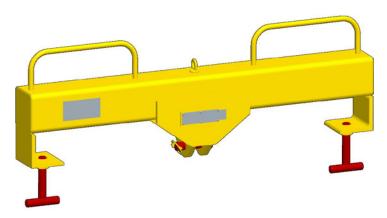
Part Number	
20410	Mast Tie Off Chain - 8' Long





Forklift Lifting Beam - Inside Pin Mount

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL forklift attachments proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Carrying handles for easy placement by personnel -HANDLE NOT INTENDED FOR LIFTING LOADS.
- Check with manufacturer of your forklift for load capabilities.
- Made in U.S.A.
- Custom designs available call for engineering.
- HOOK NOT INCLUDED.
- Swivel Hook with bearing available for applications where the load needs to swivel while suspended.
- Includes forklift restraining tabs.

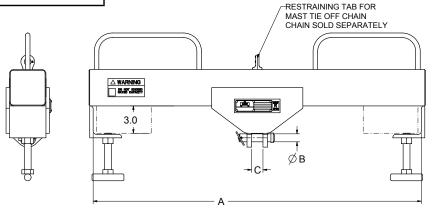




Working Load Limit in Pounds*	Part Number	Weight in Pounds	A	В	С	Swivel Hook part number	Swivel Hook with bearing part number
5,000	16337	56	36	0.88	1.25	1048831	1028614
10,000	16336	75	36	1.13	1.75	1048837	1028623
15,000	17000	135	48	1.38	2.25	1048865	1028641
20,000	16338	156	36	1.50	2.25	1048865	1028641

^{*} Call for specifications on larger sizes and capacities

Part Number	
20410	Mast Tie Off Chain - 8' Long



Forklift Attachments Forklift Adjustable Reach Over Boom

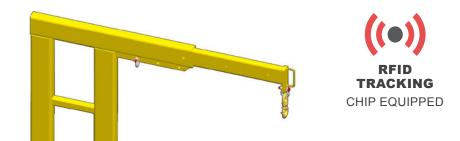
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Forklift Lifting Beams - Adjustable Reach Over Boom

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL forklift attachments proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Check with manufacturer of your forklift for load capabilities. Made in U.S.A.
- Includes forklift restraining tabs.

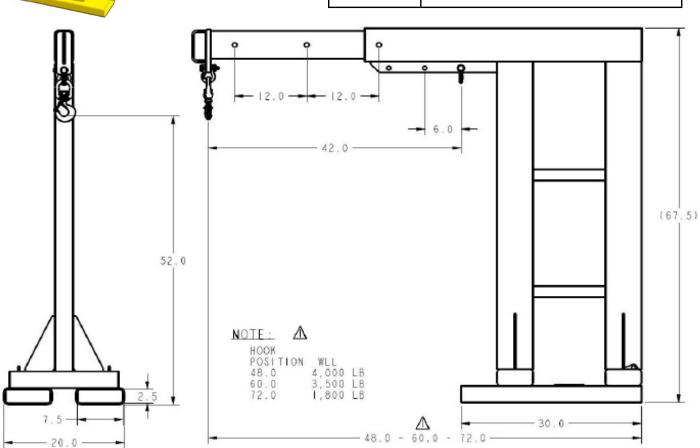


Part Number 16055

- · Converts forklift into aerial crane.
- · Fork Width: 6"
- Adjustable boom spacing at 48", 60" and 72"
- Boom comes equipped with alloy swivel latching hook.
- Weighs 375 pounds.

OPTIONAL MAST TIE OFF CHAIN:

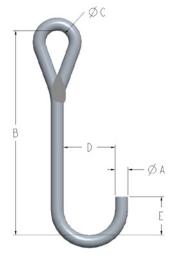
Part Number	
20410	Mast Tie Off Chain - 8' Long





Lifting Hooks : Alloy Steel J-Hooks Eye Style A

- ±4% on dimensions.
- · Custom designs available call for engineering.
- All eyes welded unless otherwise specified.
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Maximum use temperature is 400° F.



STYLE-A

Material	Part Number	Part Number Standard Alloy Style A Steel J-Hooks - B (length)									
Diameter in	C =	Standard Alloy Style A Steel J-Hooks - B (length)									
Inches*	D =	5"	6"	7"	8"	9"	10"	12"	14"		
11101103	E =	3	O	,	0		10	12	14		
1/4	Part Number	11621-5	11621-6	11621-7	11621-8	11621-9	11621-10	11621-12	11621-14		
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00		
100	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25		
Pounds	E =	0.87	0.87	0.87	0.87	0.87	0.87	0.87	0.87		
5/16	Part Number	11622-5	11622-6	11622-7	11622-8	11622-9	11622-10	11622-12	11622-14		
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00		
250	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25		
Pounds	$\mathbf{E} =$	0.87	0.87	0.87	0.87	0.87	0.87	0.87	0.87		
3/8	Part Number	11623-5	11623-6	11623-7	11623-8	11623-9	11623-10	11623-12	11623-14		
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00		
365	D =	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50		
Pounds	E =	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12		
1/2	Part Number	11624-5	11624-6	11624-7	11624-8	11624-9	11624-10	11624-12	11624-14		
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00		
650	D =	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00		
Pounds	$\mathbf{E} =$	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50		
5/8	Part Number	11625-5	11625-6	11625-7	11625-8	11625-9	11625-10	11625-12	11625-14		
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00		
1,000	D =	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50		
Pounds	E =	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87		
3/4	Part Number		11626-6	11626-7	11626-8	11626-9		11626-12	11626-14		
WLL=	C =		1.00	1.00	1.00	1.00	1.00	1.00	1.00		
1,450	D =		3.00	3.00	3.00	3.00	3.00	3.00	3.00		
Pounds	E =		2.25	2.25	2.25	2.25	2.25	2.25	2.25		
7/8	Part Number				11627-8	11627-9	11627-10	11627-12	11627-14		
WLL=	C =				1.00	1.00	1.00	1.00	1.00		
1,900	D =				3.50	3.50	3.50	3.50	3.50		
Pounds	E =				2.62	2.62	2.62	2.62	2.62		
1"	Part Number						1	11628-12	11628-14		
WLL=	C =						1.25	1.25	1.25		
2,600	D =						4.00	4.00	4.00		
Pounds	E =						3.00	3.00	3.00		

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

Lifting Hooks Alloy Steel J-Hooks Eye Style B

Machining & Welding www.MachiningAndWelding.com

MACHINING & WELDING &

Sales@Machining And Welding.com



- ±4% on dimensions.
- Custom designs available call for engineering.
- All eyes welded unless otherwise specified.
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Maximum use temperature is 400° F.

STYLE-B

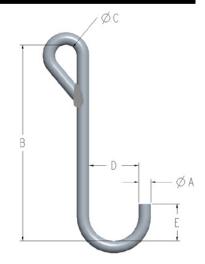
Material	Part Number		Standar	d Alloy St	yle B Steel	J-Hooks -	B (length)	
Diameter in	C =							
Inches*	D =	6"	7"	8"	9"	10"	12"	14"
	E =							
1/4	Part Number	11637-6	11637-7	11637-8	11637-9	11637-10	11637-12	11637-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00
100	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Pounds	E =	0.87	0.87	0.87	0.87	0.87	0.87	0.87
5/16	Part Number	11638-6	11638-7	11638-8	11638-9	11638-10	11638-12	11638-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00
250	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Pounds	$\mathbf{E} =$	0.87	0.87	0.87	0.87	0.87	0.87	0.87
3/8	Part Number	11639-6	11639-7	11639-8	11639-9	11639-10	11639-12	11639-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00
365	D =	1.50	1.50	1.50	1.50	1.50	1.50	1.50
Pounds	E =	1.12	1.12	1.12	1.12	1.12	1.12	1.12
1/2	Part Number	11640-6	11640-7	11640-8	11640-9	11640-10	11640-12	11640-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00
650	D =	2.00	2.00	2.00	2.00	2.00	2.00	2.00
Pounds	$\mathbf{E} =$	1.50	1.50	1.50	1.50	1.50	1.50	1.50
5/8	Part Number	11641-6	11641-7	11641-8	11641-9	11641-10	11641-12	11641-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00
1,000	D =	2.50	2.50	2.50	2.50	2.50	2.50	2.50
Pounds	E =	1.87	1.87	1.87	1.87	1.87	1.87	1.87
3/4	Part Number	11642-6	11642-7	11642-8	11642-9	11642-10	11642-12	11642-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00
1,450	D =	3.00	3.00	3.00	3.00	3.00	3.00	3.00
Pounds	E =	2.25	2.25	2.25	2.25	2.25	2.25	2.25
7/8	Part Number			11643-8	11643-9	11643-10	11643-12	11643-14
WLL=	C =			1.00	1.00	1.00	1.00	1.00
1,900	D =			3.50	3.50	3.50	3.50	3.50
Pounds	E =			2.62	2.62	2.62	2.62	2.62
1"	Part Number					11644-10	11644-12	11644-14
WLL=	C =					1.25	1.25	1.25
2,600	D =					4.00	4.00	4.00
Pounds	E =					3.00	3.00	3.00

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.



Lifting Hooks: Alloy Steel J-Hooks Eye Style C

- ±4% on dimensions.
- · Custom designs available call for engineering.
- All eyes welded unless otherwise specified.
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Maximum use temperature is 400° F.



STYLE-C

Material	Part Number Standard Alloy Style C Steel J-Hooks - B (length)								
Diameter in	C =								
Inches*	D =	5"	6"	7"	8"	9"	10"	12"	14"
	E =								
1/4	Part Number	11653-5	11653-6	11653-7	11653-8	11653-9	11653-10	11653-12	11653-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
100	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Pounds	E =	0.87	0.87	0.87	0.87	0.87	0.87	0.87	0.87
5/16	Part Number	11654-5	11654-6	11654-7	11654-8	11654-9	11654-10	11654-12	11654-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
250	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Pounds	E =	0.87	0.87	0.87	0.87	0.87	0.87	0.87	0.87
3/8	Part Number	11655-5	11655-6	11655-7	11655-8	11655-9	11655-10	11655-12	11655-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
365	D =	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
Pounds	E =	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
1/2	Part Number	11656-5	11656-6	11656-7	11656-8	11656-9	11656-10	11656-12	11656-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
650	D =	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
Pounds	$\mathbf{E} =$	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
5/8	Part Number	11657-5	11657-6	11657-7	11657-8	11657-9	11657-10	11657-12	11657-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
1,000	D =	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
Pounds	E =	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87
3/4	Part Number		11658-6	11658-7	11658-8	11658-9	11658-10	11658-12	11658-14
WLL=	C =		1.00	1.00	1.00	1.00	1.00	1.00	1.00
1,450	D =		3.00	3.00	3.00	3.00	3.00	3.00	3.00
Pounds	E =		2.25	2.25	2.25	2.25	2.25	2.25	2.25
7/8	Part Number				11659-8	11659-9	11659-10	11659-12	11659-14
WLL=	C =				1.00	1.00	1.00	1.00	1.00
1,900	D =				3.50	3.50	3.50	3.50	3.50
Pounds	E =				2.62	2.62	2.62	2.62	2.62
1"	Part Number						11660-10	11660-12	11660-14
WLL=	C =						1.25	1.25	1.25
2,600	D =						4.00	4.00	4.00
Pounds	E =						3.00	3.00	3.00

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

Lifting Hooks Alloy Steel J-Hooks Eye Style 9

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Lifting Hooks: Alloy Steel J-Hooks Eye Style 9

- ±4% on dimensions.
- · Custom designs available call for engineering.
- · All eyes welded unless otherwise specified.
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Maximum use temperature is 400° F.

STYLE-9

Material	Part Number	er Standard Alloy Style 9 Steel J-Hooks - B (length)							
Diameter in	C =								
Inches*	D =	5"	6"	7"	8"	9"	10"	12"	14"
	E =								
1/4	Part Number	19475-5	19475-6	19475-7	19475-8	19475-9	19475-10	19475-12	19475-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
100	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Pounds	E =	0.87	0.87	0.87	0.87	0.87	0.87	0.87	0.87
5/16	Part Number	19476-5	19476-6	19476-7	19476-8	19476-9	19476-10	19476-12	19476-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
250	D =	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Pounds	E =	0.87	0.87	0.87	0.87	0.87	0.87	0.87	0.87
3/8	Part Number	19477-5	19477-6	19477-7	19477-8	19477-9	19477-10	19477-12	19477-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
365	D =	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
Pounds	E =	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
1/2	Part Number	19478-5	19478-6	19478-7	19478-8	19478-9	19478-10	19478-12	19478-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
650	D =	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
Pounds	E =	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
5/8	Part Number	19479-5	19479-6	19479-7	19479-8	19479-9	19479-10	19479-12	19479-14
WLL=	C =	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
1,000	D =	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
Pounds	E =	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87
3/4	Part Number		19480-6	19480-7	19480-8	19480-9	19480-10	19480-12	19480-14
WLL=	C =		1.00	1.00	1.00	1.00	1.00	1.00	1.00
1,450	D =		3.00	3.00	3.00	3.00	3.00	3.00	3.00
Pounds	E =		2.25	2.25	2.25	2.25	2.25	2.25	2.25
7/8	Part Number				19481-8	19481-9	19481-10	19481-12	19481-14
WLL=	C =				1.00	1.00	1.00	1.00	1.00
1,900	D =				3.50	3.50	3.50	3.50	3.50
Pounds	E =				2.62	2.62	2.62	2.62	2.62
1"	Part Number						19482-10	19482-12	19482-14
WLL=	C =						1.25	1.25	1.25
2,600	D =						4.00	4.00	4.00
Pounds	E =						3.00	3.00	3.00

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

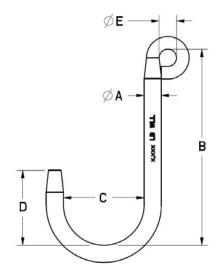


Lifting Hooks : Alloy Steel Foundry Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Tapered tip.

- · Available in long and short reach.
- Maximum use temperature is 400° F.
- ±4% on dimensions.
- · Custom designs available call for engineering.
- All eyes welded unless otherwise specified.





Material	Part		Long Rea	ach Found	ry Hooks		Working
Diameter in	Num-	A	В	С	D	Е	Load Limit
Inches*	ber	Λ	Б	C	D	Ľ	in Pounds*
1/2	14601	0.50	6.00	2.50	2.31	0.75	500
5/8	14602	0.62	8.50	3.50	3.38	0.75	800
3/4	14603	0.75	8.50	3.50	3.38	0.75	1,250
13/16	14604	0.81	8.50	3.50	3.25	0.88	1,600
1	14605	1.00	8.50	4.00	3.75	1.00	2,500

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

Material	Part		Short Rea	ach Found	ry Hooks		Working
Diameter in	Num-	A	В	С	D	Е	Load Limit
Inches*	ber						in Pounds*
1/2	14782	0.50	6.00	3.00	3.00	0.75	450
5/8	14783	0.62	6.00	3.00	3.00	0.75	900
3/4	14784	0.75	6.00	3.00	3.00	0.75	1,400
13/16	14785	0.81	6.00	3.00	3.00	0.88	2,000
1	14786	1.00	6.00	3.00	3.00	1.00	3,000

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

Lifting Hooks Alloy Steel Latching J-Hooks Eye Style A

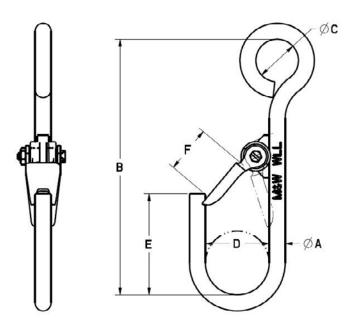
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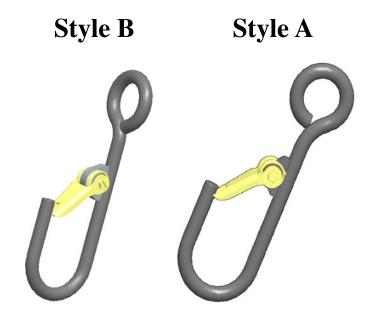


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Lifting Hooks : Alloy Steel Latching J-Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- ±4% on dimensions.
- All eyes welded unless otherwise specified.
- Maximum use temperature is 400° F.



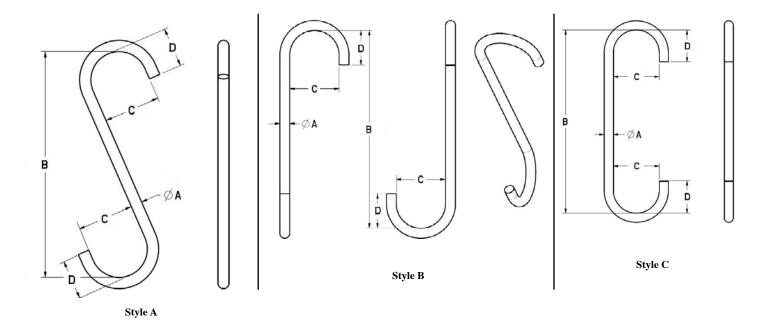


Material	Style	Style		Stan	dard Alloy	Steel J-H	łooks			Working
Diameter in Inches*	A Part Number	B Part Number	A	В	С	D	Е	F	Latch	Load Limit in Pounds*
1/4	16284	17595	0.25	4.50	1.00	1.25	2.00	0.82	1096325	125
5/16	16016	17596	0.32	5.00	1.00	1.25	2.00	1.01	1096421	250
3/8	14924	17611	0.38	6.00	1.00	1.50	2.38	1.10	1096468	365
1/2	14767	17612	0.50	8.00	1.00	2.00	3.13	1.48	1096515	650
5/8	14930	17613	0.62	9.00	1.00	2.50	4.32	1.72	1096562	1,000
3/4	16383	17614	0.75	10.00	1.25	3.00	5.25	2.03	1096609	1,435
7/8	16384	17615	0.88	12.00	1.25	3.50	6.25	2.38	1096657	1,900
1	16385	17616	1.00	14.00	1.25	4.50	8.25	2.90	1096704	2,300

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

Lifting Hooks : Alloy Steel S-Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- · Made in U.S.A.
- Maximum use temperature is 400° F.
- ±4% on dimensions.
- · Custom designs available call for engineering.
- · Square and hex stock available.



Material	Pa	ırt Numb	er	,	Standard A	Alloy Stee	l S-Hook	S	Working
Diameter in Inches*	Style A	Style B	Style C	A	В	С	D	Weight	Load Limit in Pounds*
1/4	14189	14198	14207	0.25	5.00	1.25	1.25	0.1	100
5/16	14190	14199	14208	0.31	5.00	1.25	1.25	0.1	250
3/8	14191	14200	14209	0.38	6.00	1.50	1.50	0.3	365
1/2	14192	14201	14210	0.50	7.00	2.00	2.00	0.6	650
9/16	14193	14202	14211	0.56	9.00	2.25	2.25	0.9	800
5/8	14194	14203	14212	0.63	9.00	2.50	2.50	1.2	1,000
3/4	14195	14204	14213	0.75	9.00	2.25	2.25	2.1	1,790
7/8	14196	14205	14214	0.88	10.00	2.63	2.63	3.3	2,440
1	14197	14206	14215	1.00	11.00	3.00	3.00	5.0	3,190

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

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Lifting Hooks Alloy Steel Sorting Hooks Eye Style A

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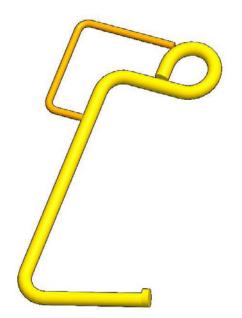


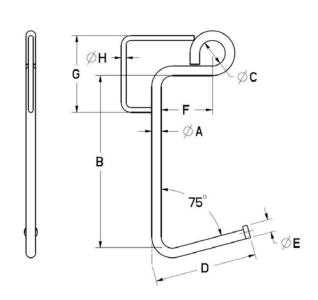
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Lifting Hooks : Alloy Steel Sorting Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.

- ±4% on dimensions.
- · Custom designs available call for engineering.
- All eyes welded unless otherwise specified.
- Maximum use temperature is 400° F.
- · Handle not designed for lifting.





Material	Part		Standard	d Alloy St	eel Sortin	g Hooks			Working
Diameter in Inches*	Number	В	С	D	Е	F	G	Weight	Load Limit in Pounds*
1/2	13457	3.25	1.50	4.00	0.75	1.88	4.00	1.0	100
3/4	13425	13.50	2.00	8.00	1.00	4.00	6.00	4.5	300
7/8	13424	13.50	2.00	8.00	1.00	3.88	6.00	6.0	450

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.



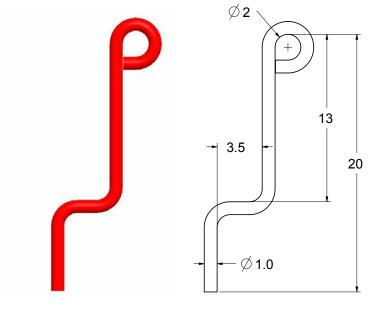
Reel Lifting Hook

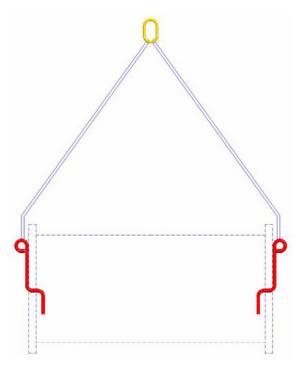
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Powder coat painted safety red for increased visibility.
- · Proof load certificates included.

- Durable construction ideally suited to jobsite use.
- Made in U.S.A.
- ±4% on dimensions.

Working Load Limit in Pounds*	Part Number	Weight
3,000	13409	5

- 3,000 pound Working Load Limit per hook.
- 6,000 pound Working Load Limit at 60 degrees when used in pairs.
- 1" diameter hook fits most any reel opening.
- Hook design permits almost universal use no matter the reel size or configuration.
- Shown on 2-leg bridle sling.
- Optional 2-leg bridle sling available upon request. Call for details.
- Sold as each.



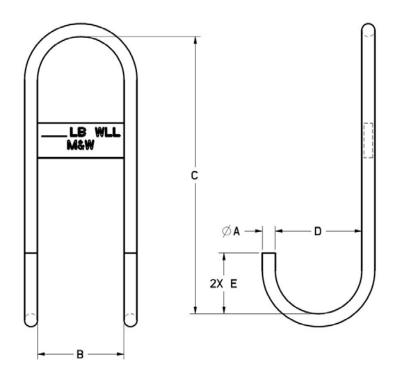


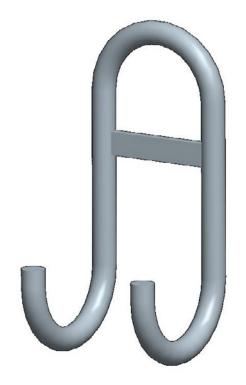
TYPICAL USE



Lifting Hooks : Stirrup / Double Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- ±4% on dimensions.
- · Custom designs available call for engineering.
- Maximum use temperature is 400° F.





Material Diameter in Inches*	Part Number	A	В	С	D	E	Weight	Working Load Limit in Pounds*
3/8	16386	0.38	2.50	8.00	2.50	1.75	1.0	450
1/2	16387	0.50	3.00	8.00	3.00	1.75	1.8	900
5/8	16388	0.63	3.50	9.00	3.50	2.50	3.2	1,500
3/4	16389	0.75	4.00	10.00	1.00	2.50	4.9	2,250
1	16390	1.00	4.50	12.00	4.50	3.00	10.0	4,600

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.

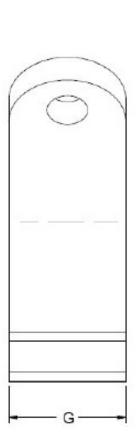
Plate Lifting Hooks

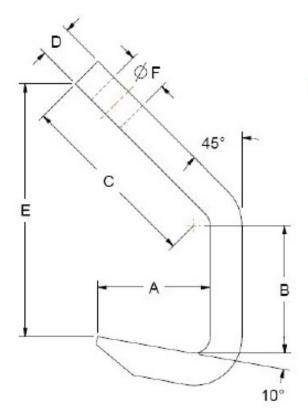
- Manufactured to exceed all ASME B30.9 and OSHA regulations.
- · Powder coat painted safety red for increased visibility.
- ALL plate hooks shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.

Working Load Limit in Pounds*	Part Number	Grade 100 Chain Size	A	В	С	D	E	F	G	Weight each	Shackle Part Number
4,300	11721	9/32"	2.00	1.75	2.50	0.63	3.45	0.83	2.50	3	M850P
8,800	11722	3/8"	2.63	3.00	4.31	0.75	5.92	0.95	2.75	6	M851P
15,000	11723	1/2"	3.50	4.00	4.38	1.00	6.93	1.21	3.50	13	M853P
22,600	18866	5/8"	4.38	5.00	5.44	1.25	8.66	1.60	5.00	27	M855P

^{*} Call for specifications on larger sizes and capacities - hooks sold individually

- Supplied with Safety Shackle, as per picture.
- Powder coated red custom colors available on request.
- Made from alloy material designed to handle plate steel.
- Available as lifting components or attached to certified lifting chain slings.
- Recommended to be used <u>only at 45° horizontal lifting</u> <u>angle</u>.



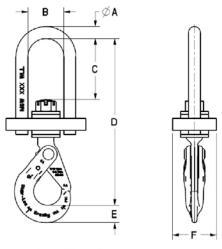


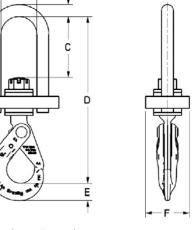


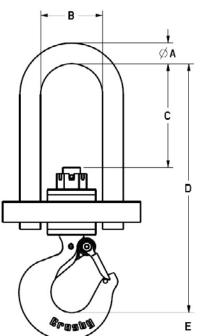
Insulated Swivel Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- ALL Lifting Hooks proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- All dimensions in inches unless otherwise noted.
- Electrically insulated helps eliminate current flow that may damage hoists and lifting equipment

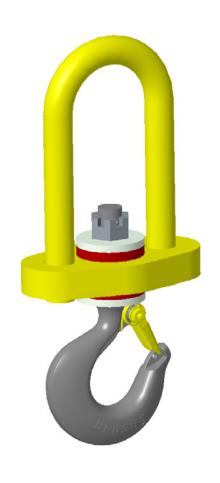
Working Load Limit in Pounds*	Part Number	A	В	С	D	Е	F	Weight in Pounds	Color
4,000	16355	0.75	2.25	3.75	9.0	1.0	2.75	6	Yellow
4,500	16358	0.75	2.25	3.81	10.43	1.1	2.75	7	Green

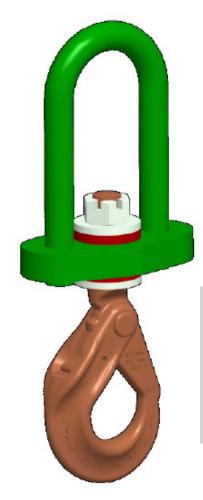






- 16355 Swivel hook with latch
- 16358 Crosby Shur-Loc® hook
- Insulated to 2,000 VDC





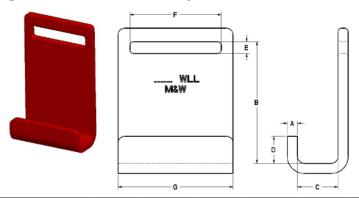
Lifting Hooks : Alloy Steel Flat Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.

- Maximum use temperature is 400° F.
- ±4% on dimensions.
- · Custom designs available call for engineering.
- Working Load Limit indicated is for the bottom of the hooks - DO NOT TIP LOAD.

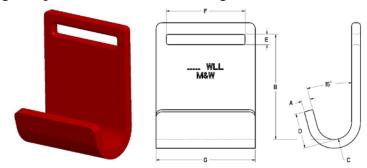
Style A*	Part Number	A	В	С	D	E	F	G	Weight	Working Load Limit in Pounds*
1/4	16397	0.25	4.25	1.00	0.75	0.44	2.38	3.00	1.4	3,200
3/8	16398	0.38	4.50	1.50	1.00	0.44	3.38	4.25	3.4	4,800
1/2	16399	0.50	4.75	1.75	1.25	0.44	4.38	5.25	6.2	6,400

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.



Style B*	Part Number	A	В	С	D	E	F	G	Weight	Working Load Limit in Pounds*
1/4	16400	0.25	4.25	1.00	0.75	0.44	2.38	3.00	1.0	3,200
3/8	16401	0.38	4.50	1.50	1.50	0.44	3.38	4.25	3.3	4,800
1/2	16402	0.50	4.75	1.75	1.75	0.44	4.38	5.25	6.0	6,400

^{*}Larger capacities and custom configurations available. Please call for ordering assistance.



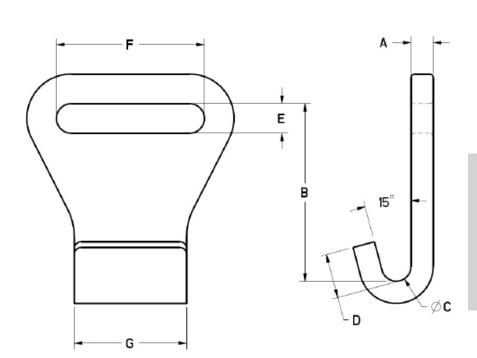


Lifting Hooks : Alloy Steel Flat Hooks

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Corrosion resistant finish.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Maximum use temperature is 400° F.
- Working Load Limit indicated is for the bottom of the hooks - DO NOT TIP LOAD.

	Part Number	A	В	С	D	Е	F	G	Weight	Working Load Limit in Pounds*
3/16	17618	0.19	1.50	0.25	0.38	0.25	1.25	0.95	0.2	400
3/16	17619	0.19	1.50	0.38	0.50	0.25	1.25	0.95	0.2	300





INSPECTION, TESTING, AND MAINTENANCE

A. Initial Inspection

- 1. New and reinstalled J-hooks shall be inspected by a qualified person prior to initial use. J-hooks manufactured by **Machining & Welding** are proof loaded prior to delivery of the J-hook.
- 2. Altered, repaired, or modified J-hooks shall be inspected by a qualified person.

B. Every Lift Inspection

1. Visual inspection by the operator before and during each lift made with the J-hook.

C. Frequent Inspection

- 1. Normal service monthly.
- 2. Heavy service weekly.
- 3. Severe service daily.
- 4. Special or infrequent service as recommended by a qualified person before and after each occurrence.

C. Periodic Inspection

Visual inspection by a qualified person making records of apparent external conditions to provide the basis for continuing evaluation. An external legible tag on the J-hook is an acceptable identification in lieu of written records.

- 1. Normal service yearly.
- 2. Heavy service semiannually.
- 3. Severe service quarterly.
- 4. Special or infrequent service as recommended by a qualified person before the first such occurrence and as directed by the qualified person for any subsequent occurrences.

PAINT REMOVAL AND INSPECTION

J-hooks (including paint line hooks) which are used in a painting booth or paint line environment shall be visually inspected by a qualified person and classified as operating in a "Severe service" environment. When paint residue is cleaned from the J-hook, a visual inspection by a designated person shall take place and be documented.

PAINT LINE J-HOOK REMOVAL CRITERIA

J-hooks (including paint line hooks) which are used in a painting booth or paint line environment should be replaced, regardless of apparent external condition, every 6 months. Chemicals used in modern paint booth and paint line environments commonly contribute to the fatigue and crystallization of alloy steel when used repeatedly. In service periods longer than 6 months, J-hooks can become dangerously brittle. This condition contributes to the J-hooks service life being shortened. This condition also causes the J-hook to become susceptible to sudden and catastrophic failure. Therefore, any J-hook (including paint line hooks) used in a painting booth or paint line environment should be replaced every 6 months.

LIFTING HOOKS

Material Baskets Fixed Side Material Baskets

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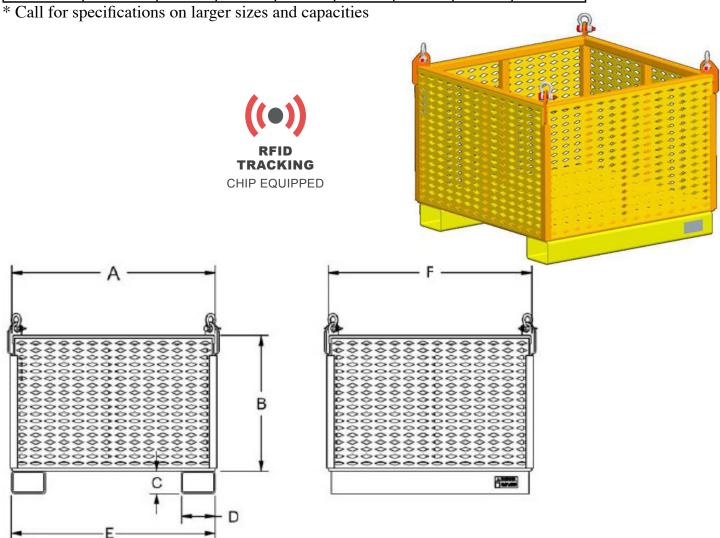


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Material Baskets with Fixed Sides

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for resistance to corrosion.
- ALL material baskets shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- · Pick from lifting points with top rigging.
- Made in U.S.A.
- Custom designs available call for engineering.
- NOT INTENDED FOR PERSONNEL LIFTING.

Capacity in Pounds*	Part Number	A	В	С	D	Е	F	Weight
2,500	11827	36	24	4.0	6.0	36	36	320
2,500	11829	48	24	4.0	8.0	48	48	360
2,500	16006	60	24	4.0	8.0	60	48	450



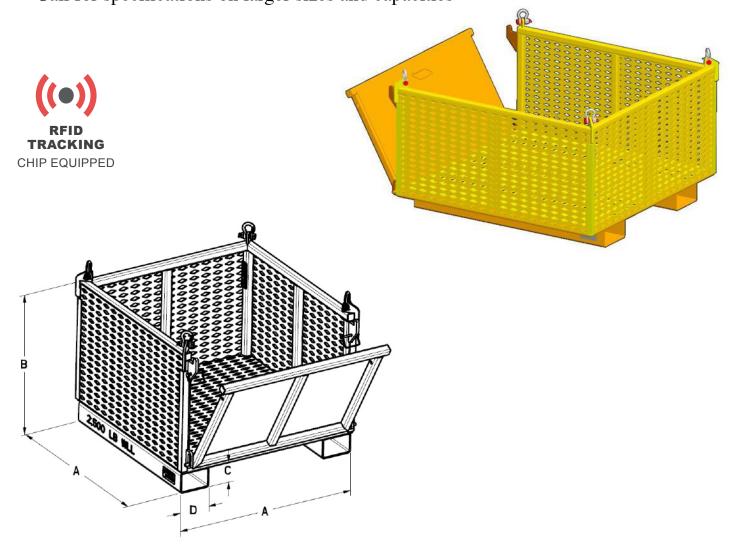


Material Basket with Drop Side

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for resistance to corrosion.
- ALL material baskets shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- · Pick from lifting points with top rigging.
- Made in U.S.A.
- · Custom designs available call for engineering.
- NOT INTENDED FOR PERSONNEL LIFTING.

Capacity in Pounds*	Part Number	A	В	С	D	Weight
2,500	12902	48"	28"	3.6"	7.6"	410
2,500	17594	36"	28"	3.6"	7.6"	400

* Call for specifications on larger sizes and capacities



Material Baskets Fixed Side Material Baskets

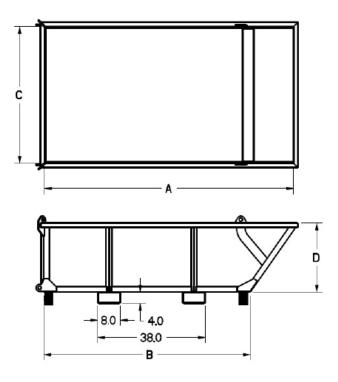
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Material Baskets with Fixed Sides

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for resistance to corrosion.
- ALL material baskets shipped with proof load certification
 paperwork.
- Durable construction ideally suited to jobsite or warehouse use. Made in U.S.A.
- · Custom designs available call for engineering.
- NOT INTENDED FOR PERSONNEL LIFTING.
 - Not water tight





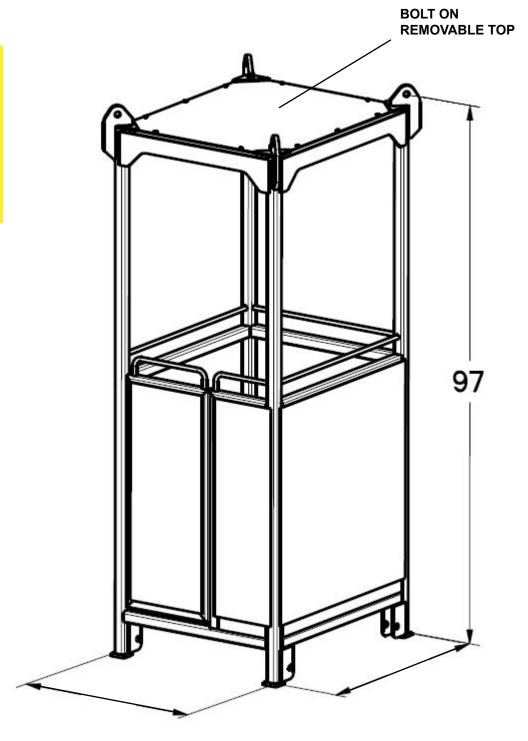
Capacity in Pounds*	Part Number	A	В	С	D	Weight
2,500	11857	87	72	48	24	700
4,000	15211	96	81	48	24	720

* Call for specifications on larger sizes and capacities



Suspended Personnel Basket with optional Test Weight and Suspension Rigging

- · Painted safety yellow for increased visibility.
- ALL Personnel Baskets shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Lifting point shackles included with suspension rigging

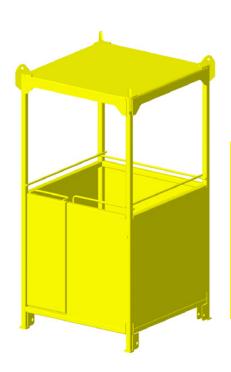




Personnel Basket with optional Test Weight and Suspension Rigging

Specifications:

- Meets or exceeds ASME B30.23 specifications.
- EACH personnel basket individually load tested with inspection and OSHA certification paperwork included.
- Sides enclosed with solid metal to the intermediate rail.
- · Grab rail on entire perimeter.
- Non-slip, diamond plate steel floor.
- Inward swing, self-closing locking access door. Heavy-duty hinge and latch standard on all models.
- Guardrail system complies with OSHA 29 CFR Part 1926.1421(e)6 and 1926.1421(e)7.
- Permanent identification/data plate standard on all models.
- Product liability insurance certificate available upon request.
- Solid, removable roof design is standard on all models keeps weather off personnel to comply with OSHA 1926.1421(e)10.
- Permanent tie-off points for materials and tools to comply with OSHA 1926.1431(e).
- Lifting point shackles not included.





OPTIONAL EQUIPMENT

- Pin-on, removable test weight.
- 4-leg suspension rigging bridle with Bolt-Type anchor shackles.

Capacity in Pounds*	Basket Part Number	Weight	Size
500	14347	735	34" x 40"
1,000	12741	945	48" x 48"
1,500	12757	1200	72" x 48"
2,000	12755	1525	94" x 48"

(Optional Equipment							
Test Weight Part Number	Test Weight Quantity	Suspension Bridle Part Number						
14369	1	15189						
12748	1	15189						
12766	1	15190						
12748	2	15191						

^{*} Call for specifications on larger sizes and capacities

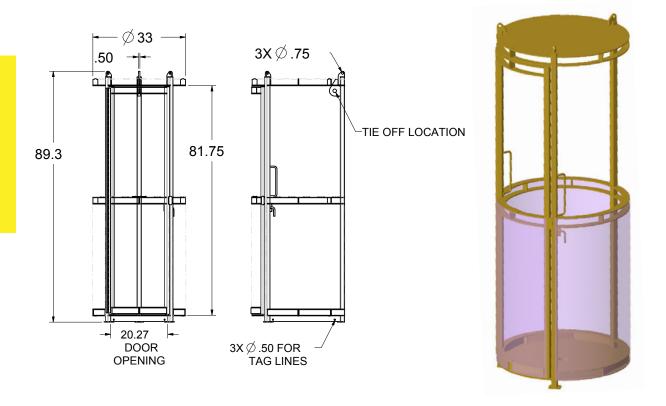


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Suspended Round Personnel Basket with optional Test Weight and Suspension Rigging

- · Painted safety yellow for increased visibility.
- ALL Personnel Baskets shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- · Lifting point shackles not included.



Capacity in Pounds*	Basket Part Number	Weight	Outside Diameter
500	16465	550	33"

* Call for specifications on larger sizes and capacities

Optional Equipment				
Test Weight	15729			
3-leg suspension rigging bridle with Bolt-Type anchor shackles	19514			



PERSONNEL BASKETS

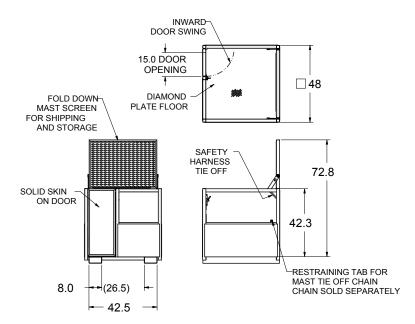
Forklift Attachments Heavy Duty Fork Personnel Basket

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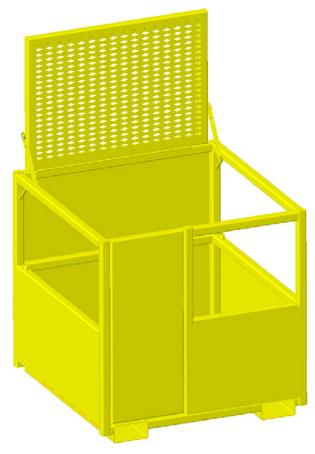


Fork Personnel Basket

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL material handling equipment proof loaded and shipped with certification paperwork.
- · Inward swing, self-closing locking access door.
- Durable construction ideally suited to jobsite or warehouse use. Made in U.S.A.
- MUST be tied to forklift during use



Part Number	Capacity in Pounds	Weight in Pounds
20988	1,000	775



OPTIONAL MAST TIE OFF CHAIN:

Part Number	
20410	Mast Tie Off Chain - 8' Long



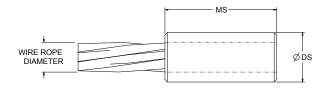


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SA Wire Rope Ferrules

Mild carbon steel construction. Length is measured from outside and end of terminal. Can also be attached at any point in the assembly as well as at the end. Length and diameter can be modified per customer specifications.

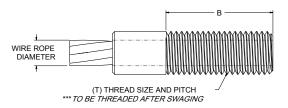


Part Number*	Wire Rope Diameter	DS	MS (approx)	Chamfer	
MWSA157-02	1/16"	1/4"	3/8"	1/32 X 45°	
MWSA157-03	3/32"	5/16"	1/2"	1/32 X 45°	
MWSA157-04	1/8"	3/8"	5/8"	1/32 X 45°	
MWSA157-05	5/32"	7/16"	3/4"	1/32 X 45°	
MWSA157-06	3/16"	1/2"	7/8"	1/32 X 45°	
MWSA157-07	7/32"	9/16"	1"	3/64 X 45°	
MWSA157-08	1/4"	5/8"	1-1/8"	3/64 X 45°	
MWSA157-09	9/32"	11/16"	1-1/4"	3/64 X 45°	
MWSA157-10	5/16"	3/4"	1-3/8"	3/64 X 45°	
MWSA157-12	3/8"	7/8"	1-3/4"	1/16 X 45°	
MWSA157-14	7/16"	1"	2"	1/16 X 45°	
MWSA157-16	1/2"	1-1/8"	2-1/4"	1/16 X 45°	
MWSA157-18	9/16"	1-1/4"	2-1/2"	5/64 X 45°	
MWSA157-20	5/8"	1-3/8"	3"	5/64 X 45°	
MWSA157-24	3/4"	1-9/16"	3-1/2"	5/64 X 45°	
MWSA157-28	7/8"	1-3/4"	4-1/4"	5/64 X 45°	
MWSA157-32	1"	2"	4-3/4"	3/32 X 45°	

^{*} Call for specifications on larger sizes and metric sizes

SA Wire Rope Threaded Sleeves

Mild carbon steel construction. NC thread pitch furnished as standard; NF thread pitch available. Right hand threads standard; left hand available. Wrench grips available per customer request. Metric sizes available.



Part	Wire Rope	Thread	Size (T)	В
Number*	Diameter	NC	NF	В
MWSA155-03	3/32"	1/4-20	1/4-28	1/2
MWSA155-04	1/8"	1/4-20	1/4-28	3/4
MWSA155-05	5/32"	5/16-18	5/16-24	1
MWSA155-06	3/16"	3/8-16	3/8-24	1-1/4
MWSA155-07	7/32"	7/16-14	7/16-20	1-1/4
MWSA155-08	1/4"	1/2-13	1/2-20	1-1/2
MWSA155-09	9/32"	9/16-12	9/16-18	1-1/2
MWSA155-10	5/16"	5/8-11	5/8-18	1-3/4
MWSA155-12	3/8"	3/4-10	3/4-16	2
MWSA155-14	7/16"	7/8-9	7/8-14	2-1/4
MWSA155-16	1/2"	1-8	1-14	2-1/2
MWSA155-18	9/16"	1-1/8-7		2-3/4
MWSA155-20	5/8"	1-1/4-7		3
MWSA155-24	3/4"	1-1/2-6		4
MWSA155-28	7/8"	1-3/4-5		5
MWSA155-32	1"	2-4-1/2		6

^{*} Call for specifications on larger sizes and metric sizes

Wire Rope

Diameter

1/2"

9/16" 5/8"

3/4"

7/8"

1"

1-1/8

1-1/4

Part

Number*

MWSA156-16

MWSA156-18

MWSA156-20

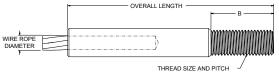
MWSA156-24

MWSA156-28

MWSA156-32 MWSA156-36

MWSA156-40

SA Wire Rope Threaded Studs



Mild carbon steel. NC thread pitch furnished; NF available. Right hand threads furnished; left hand available. Wrench grips available upon request.

Thread Size (T)

NF

7/8-14

1-14

NC

7/8-9

1-8

1-1/8-7

1-3/8-6

1-1/2-6

1-3/4-5

2-4-1/2

2-1/4-4-1/2

В

2-1/4

2-1/2

3

3-1/4

3-1/2

4-3/8

4-3/4

5-1/8 5-1/2

I III caaca S	tuub			ITINEAD SIZE AN		
Part	Wire Rope	Thread	Size (T)	В		
Number*	Diameter	NC	NF] В		
MWSA156-02	1/16"	10-24	10-32	1/2		
MWSA156-03	3/32"	1/4-20	1/4-28	1/2		
MWSA156-04	1/8"	1/4-20	1/4-28	3/4		
MWSA156-05	5/32"	5/16-18	5/16-24	7/8		
MWSA156-06	3/16"	3/8-16	3/8-24	1		
MWSA156-07	7/32"	7/16-14	7/16-20	1		
MWSA156-08	1/4"	1/2-13	1/2-20	1-1/8		
MWSA156-09	9/32"	9/16-12	9/16-18	1-1/4		
MWSA156-10	5/16"	5/8-11	5/8-18	1-1/2		
MWSA156-12	3/8"	3/4-10	3/4-16	1-5/8		
MWSA156-14	7/16"	3/4-10	3/4-16	1-7/8		

	MWSA156-44	1-3/8	2-1/2-4						
* Call for specifications on larger sizes and metric sizes									

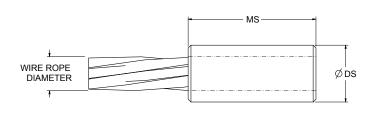
^{*} Call for specifications on larger sizes and metric sizes

Wire Rope Terminations Wire Rope Ferrules 1/4" to 7/16" Wire Rope Diameter

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Mild carbon or stainless steel. Recommended for use on 6X19, 6X37 or 7X19 IWRC wire rope constructions only. Not intended to hold the breaking strength of the wire rope - a destructive test is recommended before use. Ends chamfered to help assembly. WHEN ORDERING: replace '-X' in part number with "M" for mild carbon steel or "S" for stainless steel material.

Part Number*	Wire Rope Diameter	DS After Swage Dim Min	DS After Swage Dim	DS After Swage Dim Max	MS (approx)	Weight Each
WR-10400-X	1/4"	0.49	0.50	0.51	1.03	0.04
WR-10401-X	1/4"	0.49	0.50	0.51	1.125	0.06
WR-10402-X	1/4"	0.49	0.50	0.51	1.25	0.04
WR-10403-X	1/4"	0.49	0.50 0.51		1.50	0.06
WR-10404-X	1/4"	0.615	0.625	0.635	0.875	0.07
WR-10405-X	1/4"	0.615	0.625	0.635	1.25	0.10
WR-10406-X	1/4"	0.615	0.625	0.635	1.50	0.12
WR-10407-X	1/4"	0.74	0.75	0.77	1.125	0.13
WR-10408-X	1/4"	0.74	0.75	0.77	1.25	0.15
WR-10409-X	1/4"	0.74	0.75	0.77	1.50	0.18
WR-10410-X	1/4"	0.855	0.875	0.895	1.00	0.17
WR-10411-X	1/4"	0.855	0.875	0.895	1.125	0.19
WR-10412-X	1/4"	0.855	0.875	0.895	1.25	0.21
WR-10413-X	1/4"	0.855	0.875	0.895	1.50	0.26
WR-10414-X	1/4"	0.98	1.00	1.02	1.125	0.26
WR-10415-X	1/4"	0.98	1.00	1.02	1.25	0.28
WR-10416-X	1/4"	0.98	1.00	1.02	1.50	0.32
WR-10417-X	1/4"	1.23	1.25	1.29	1.75	0.64
WR-10418-X	5/16"	0.615	0.625	0.635	1.25	0.08
WR-10419-X	5/16"	0.74	0.75	0.77	1.25	0.13
WR-10420-X	5/16"	0.855	0.875	0.895 0.875 0.895 1.00	0.875	0.14
WR-10421-X	5/16"	0.855	0.875		1.00	
WR-10422-X	5/16"	0.855	0.875	0.895	1.25	0.20
WR-10423-X	5/16"	0.855	0.875	0.895	1.50	0.25
WR-10424-X	5/16"	0.855	0.875	0.895	2.00	0.33
WR-10425-X	5/16"	0.98	1.00	1.02	1.50	0.32
WR-10426-X	3/8"	0.74	0.75	0.77	1.50	0.15
WR-10427-X	3/8"	0.855	0.875	0.895	1.50	0.23
WR-10428-X	3/8"	0.98	1.00	1.02	1.00	0.30
WR-10429-X	3/8"	0.98	1.00	1.02	1.50	0.32
WR-10430-X	3/8"	0.98	1.00	1.02	1.75	0.36
WR-10431-X	3/8"	0.98	1.00	1.02	2.00	0.41
WR-10432-X	3/8"	1.23	1.25	1.27	2.00	0.69
WR-10433-X	7/16"	0.855	0.875	0.895	1.875	0.24
WR-10434-X	7/16"	0.855	0.875	0.895	1.625	0.23
WR-10435-X	7/16"	0.98	1.00	1.03	1.375	0.27
WR-10436-X	7/16"	0.98	1.00	1.03	1.50	0.32
WR-10437-X	7/16"	1.105	1.125	1.145	1.75	0.34

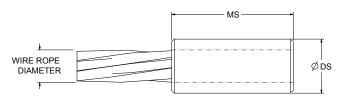
^{*} Call for specifications on different sizes or material



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Wire Rope Terminations Wire Rope Ferrules 1/2" to 1-1/2" Wire Rope Diameter

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Mild carbon or stainless steel. Recommended for use on 6X19, 6X37 or 7X19 IWRC wire rope constructions only. Not intended to hold the breaking strength of the wire rope - a destructive test is recommended before use. Ends chamfered to help assembly. WHEN ORDERING: replace '-X' in part number with "M" for mild carbon steel or "S" for stainless steel material.

Part Number*	Wire Rope Diameter	DS After Swage Dim Min	DS After Swage Dim	DS After Swage Dim Max	MS (approx)	Weight Each
WR-10438-X	1/2"	0.98	1.00	1.03	2.00	0.34
WR-10439-X	1/2"	0.98	1.00	1.02	1.75	0.33
WR-10440-X	1/2"	1.105	1.125	1.16	2.00	0.50
WR-10441-X	1/2"	1.23	1.25	1.27	1.25	0.40
WR-10442-X	1/2"	1.23	1.25	1.27	1.75	0.57
WR-10443-X	1/2"	1.105	1.125	1.16	2.19	0.59
WR-10444-X	1/2"	1.105	1.125	1.16	2.375	0.59
WR-10445-X	9/16"	1.04	1.063	1.09	2.438	0.52
WR-10446-X	9/16"	1.105	1.125	1.16	1.50	0.34
WR-10447-X	9/16"	1.23	1.25	1.29	2.438	0.74
WR-10448-X	9/16"	1.23	1.25	1.29	2.625	0.80
WR-10449-X	5/8"	1.23	1.25	1.29	2.75	0.79
WR-10450-X	5/8"	1.355	1.375	1.42	2.50	0.93
WR-10451-X	5/8"	1.355	1.375	1.42	2.875	1.06
WR-10452-X	3/4"	1.48	1.50	1.50 1.55		1.35
WR-10453-X	3/4"	1.48	1.50	1.55	2.00	0.93
WR-10454-X	3/4"	1.48	1.50	1.55	3.50	1.46
WR-10455-X	7/8"	1.73	1.75	1.80	3.875	2.18
WR-10456-X	7/8"	1.73	1.75	1.80	2.50	1.50
WR-10457-X	7/8"	1.73	1.75	1.80	2.79	1.61
WR-10458-X	7/8"	1.73	1.75	1.80	3.00	1.74
WR-10459-X	7/8"	1.73	1.75	1.80	4.125	2.32
WR-10460-X	1"	1.98	2.00	2.05	4.36	3.23
WR-10461-X	1"	1.98	2.00	2.05	4.75	3.53
WR-10462-X	1-1/8"	2.22	2.25	2.30	5.00	4.60
WR-10463-X	1-1/8"	2.22	2.25	2.30	4.81	4.60
WR-10464-X	1-1/8"	2.22	2.25	2.30	5.25	5.00
WR-10465-X	1-1/4"	2.47	2.50	2.56	5.50	6.27
WR-10466-X	1-1/4"	2.47	2.50	2.56	5.875	6.79
WR-10467-X	1-3/8"	2.72	2.75	2.81	6.00	8.46
WR-10468-X	1-3/8"	2.72	2.75	2.81	6.50	9.24
WR-10469-X	1-1/2"	2.97	3.00	3.06	6.50	10.98
WR-10470-X	1-1/2"	2.97	3.00	3.06	7.125	11.97

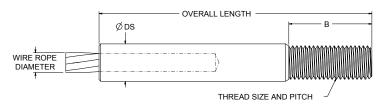
^{*} Call for specifications on different sizes or material

Wire Rope Terminations Wire Rope Threaded Stud Ends 1/4" to 1-1/2" Wire Rope Diameter

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Mild carbon steel, stainless, NC or NF thread pitch, right hand threads or left hand threads available - specify when ordering. See ordering note below. Wrench grips available upon request - supplied without wrench grips unless requested.

Part Number*	Wire Rope Diameter	DS After Swage Dim Min	DS After Swage Dim	DS After Swage Dim Max	Overall Length (approx)	В	NC Thread Pitch	NF Thread Pitch	Weight Each
WR-10471	1/4"	0.553	0.563	0.573 4.72		1.50	9/16-12	9/16-18	0.28
WR-10472	1/4"	0.49	0.50	0.51	4.72	1.50	1/2-13	1/2-20	0.21
WR-10473	1/4"	0.43	0.438	0.46	4.06	1.50	1/2-13	1/2-20	0.16
WR-10474	1/4"	0.43	0.438	0.46	5.06	2.50	1/2-13	1/2-20	0.20
WR-10475	5/16"	0.615	0.625	0.65	5.72	1.75	5/8-11	5/8-18	0.41
WR-10476	5/16"	0.615	0.625	0.65	8.97	5.00	5/8-11	5/8-18	0.64
WR-10477	5/16"	0.553	0.563	0.585	5.06	1.87	5/8-11	5/8-18	0.33
WR-10478	3/8"	0.74	0.75	0.78	6.75	2.00	3/4-10	3/4-16	0.72
WR-10479	3/8"	0.74	0.75	0.78	9.75	5.00	3/4-10	3/4-16	1.05
WR-10480	3/8"	0.615	0.625	0.65	6.25	2.25	3/4-10	3/4-16	0.58
WR-10481	7/16"	0.865	0.875	0.91	7.66	2.25	7/8-9	7/8-14	1.13
WR-10482	7/16"	0.74	0.75	0.78	7.31	2.62	7/8-9	7/-14	0.90
WR-10483	1/2"	0.99	1.00	1.03	8.56	2.50	1-8	1-12	1.64
WR-10484	1/2"	0.99	1.00	1.03	12.06	6.00	1-8	1-12	2.4
WR-10485	1/2"	0.865	0.875	0.91	8.25	3.00	1-8	1-12	1.36
WR-10486	1/2"	0.74	0.75	0.78	6.625	2.25	7/8-9	7/8-14	1.00
WR-10487	9/16"	1.115	1.125	1.16	9.625	2.75	1-1/8-7	1-1/8-12	2.33
WR-10488	9/16"	0.99	1.00	1.03	9.25	3.375	1-1/8-7	1-1/8-12	1.93
WR-10489	5/8"	1.24	1.25	1.28	10.66	3.125	1-1/4-7	1-1/4-12	3.23
WR-10490	5/8"	1.115	1.125	1.16	10.125	3.75	1-1/4-7	1-1/4-12	2.66
WR-10491	3/4"	1.49	1.50	1.55	12.69	3.75	1-1/2-6	1-1/2-12	5.51
WR-10492	3/4"	1.365	1.375	1.42	12.81	4.50	1-1/2-6	1-1/2-12	4.56
WR-10493	7/8"	1.74	1.75	1.80	14.625	4.375	1-3/4-5	1-3/4-12	8.58
WR-10494	7/8"	1.49	1.50	1.55	14.56	5.25	1-3/4-5	1-3/4-12	7.14
WR-10495	1"	1.99	2.00	2.05	16.66	5.00	2"-4.5	2"-12	12.60
WR-10496	1"	1.74	1.75	1.80	16.25	6.00	2"-4.5	2"-12	10.66
WR-10497	1-1/8"	2.24	2.25	2.30	18.625	5.625	2-1/4-4.5	2-1/4-12	18.00
WR-10498	1-1/8"	1.99	2.00	2.05	18.25	6.75	2-1/4-4.5	2-1/4-12	15.63
WR-10499	1-1/4"	2.49	2.50	2.56	20.66	6.25	2-1/2-4	2-1/2-12	24.69
WR-10500	1-1/4"	2.24	2.25	2.30	20.25	7.50	2-1/2-4	2-1/2-12	21.00
WR-10501	1-3/8"	2.74	2.75	2.81	22.53	6.875	2-3/4-4	2-3/4-12	33.06
WR-10502	1-3/8"	2.365	2.375	2.41	22.875	8.25	2-3/4-4	2-3/4-12	30.50
WR-10503	1-1/2"	2.99	3.00	3.06	24.25	7.50	3"-4	3"-12	49.30
WR-10504	1-1/2"	2.74	2.75	2.81	24.75	9.00	3"-4	3"-12	41.10

^{*} Call for specifications on different sizes or material

When ordering, please specify as follows: PartNumber - A - B - C - D

For **field A**, please specify "M" for mild carbon steel or "S" for stainless steel

For $\boldsymbol{field}\ \boldsymbol{B},$ please specify "C" for coarse thread or "F" for fine thread

For $\mbox{\it field } C,$ please specify "R" for right hand thread or "L" for left hand thread

For **field D**, please indicate "W" for wrench flats or leave blank for none

For example, WR-10471-M-C-R would be a threaded stund end for 1/4" wire rope made out of mild carbon steel with coarse right-hand threads and no wrench flats.



Pallet Lifter with Adjustable Lifting Base and Adjustable Lift Bale

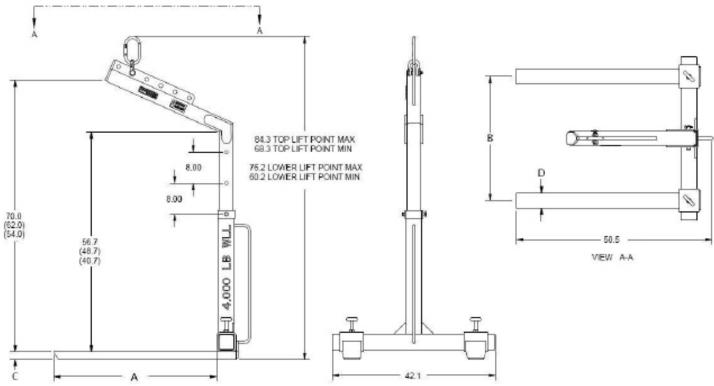
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL material handling equipment proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.

- Converts crane or hoist into aerial forklift.
- Fork Length: 42"
- Adjustable Fork Spacing: 17 36"

Working Load Limit in Pounds*	Part Number	A	В	С	D	Weight in Pounds
4,000	12412	42	17 to 36	2	4	400

^{*} Call for specifications on larger sizes and capacities





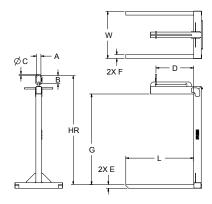
Pallet Lifters

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- ALL material handling equipment proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.



Converts crane or hoist into aerial forklift.





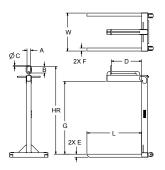
Working Load Limit in Pounds*	Part Number	Weight in Pounds	HR	A	В	С	D	Е	F	G	L	W
2,000	14511	190	57.8	2.36	4.33	0.63	20	2	2	48	36	25
4,000	14512	335	58.8	2.36	4.33	0.63	20	2	4	48	36	25
6,000	14513	460	62.8	3.94	7.09	1.03	18	2.5	4.5	48	36	27
8,000	16664	660	46.2	3.94	7.09	1.03	17.5	3	5	48	36	27

^{*} Call for specifications on larger sizes and capacities



Converts crane or hoist into aerial forklift.





Working Load Limit in Pounds*	Part Number	Weight in Pounds	HR	A	В	С	D	E	F	G	L	W
2,000	14538	190	57.8	2.36	4.33	0.63	20	2	2	48	36	25
4,000	14537	335	58.8	2.36	4.33	0.63	20	2	4	48	36	25

^{*} Call for specifications on larger sizes and capacities



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Pallet Lifters

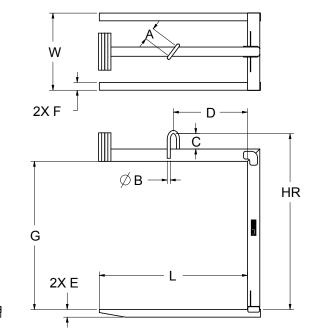
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL material handling equipment proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Custom designs available call for engineering.

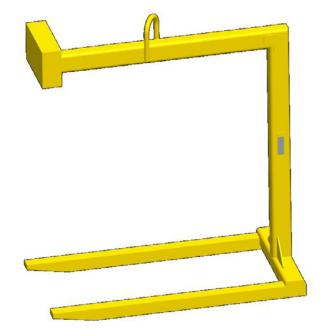
Working Load Limit in Pounds*	Part Number	Weight in Pounds	HR	A	В	С	D	E	F	G	L	W
2,000	14631	190	57	4	5	1	24	2.5	2.5	48	48	25
4,000	14630	760	59	4	5	1	24	2.5	4	48	48	25
6,000	14629	965	62	4	7	1.5	24	3	5	48	48	27

^{*} Call for specifications on larger sizes and capacities

- Converts crane or hoist into aerial forklift.
- Counter balance allows lifter to hang level when empty.







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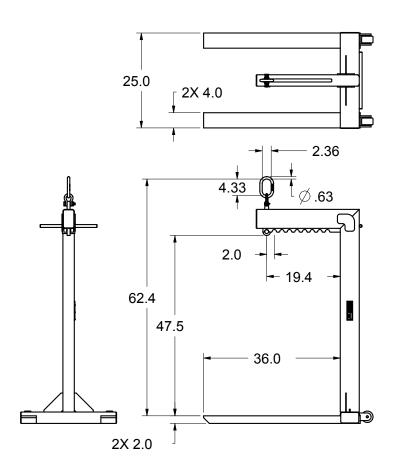
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Adjustable Wheeled Pallet Lifters

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL material handling equipment proof loaded and shipped with certification paperwork.
- Converts crane or hoist into aerial forklift.
- Multiple Lift Bale adjustments.

Working Load Limit in Pounds*	Part Number	Weight in Pounds
4,000	14998	330

^{*} Call for specifications on larger sizes and capacities



- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- · Custom designs available call for engineering.





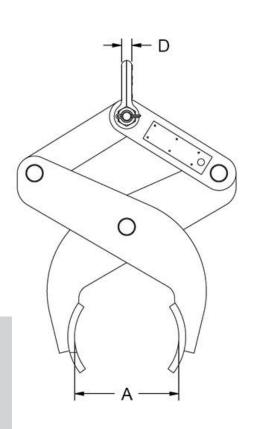
Bar Tong Lifter

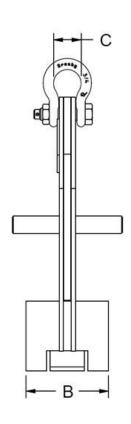
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- ALL material handling equipment shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Ideal for moving round bars and pipe.

Working Load Limit in Pounds*	Part Number	A	В	С	D	Weight
1,000	11855	0 - 4"	6.00	1.69	0.63	12
2,000	16890	7 - 12"	6.00	2.00	0.75	55
4,000	11902	4 - 7.5"	6.00	2.00	0.75	41



^{*} Call for specifications on larger sizes and capacities









Indexing Padded Pipe Lifting Clamps

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifters proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- ALL lifting equipment individually proof loaded per OSHA requirements.



- Heavy-duty design to hold up to outdoor environments.
- Rugged gripping pads conform to load.
- Eliminates the need for rigging when handling large pipe.
- To be used only for vertical lifting.
- Large lifting shackle accommodates crane hooks or supplementary rigging.
- Can be used in pairs to handle longer pipes with lifting beam or spreader beam.
- Replacement pad set installs easily and guickly.
- Indexing latch mechanism allows lifter to be held open.

Working Load Limit in Pounds*	Part Number	Weight	Pipe Dia Min	Pipe Dia Max	Max Grip Opening	Replacement pad set Part Number
1,200	20053	26	3.5"	5.5"	6.4"	20053-17
2,000	19911	82	5.5"	8.8"	10.3"	19911-17
4,500	20054	253	8.8"	14"	16.4"	20054-17
10,000	20055	550	14"	22"	25.5"	20055-17

^{*} Call for specifications on larger sizes and capacities



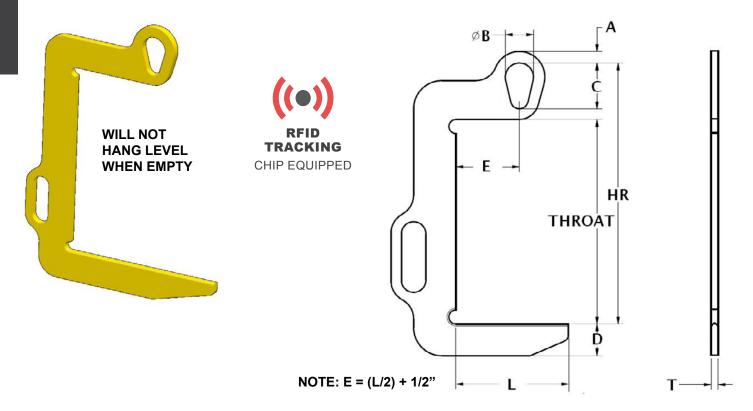
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Coil Lifters

MACHINING & WELDING

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Coil Lifters proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to warehouse use.
- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.

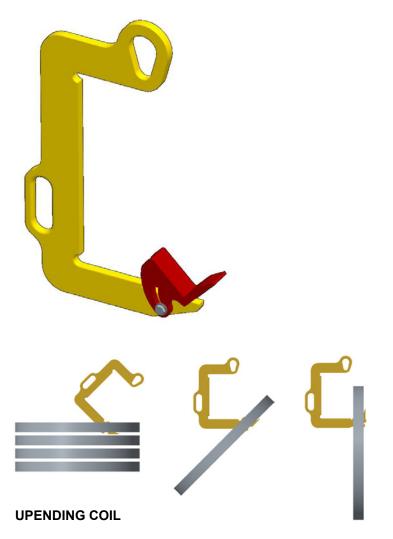


Working Load Limit in Pounds*	Part Number	Throat	HR	A	В	С	D	Е	L	Т	Weight in Pounds
1,000	14463	14.5	18.5	0.81	2.00	3.25	2.25	4.5	8.0	0.50	14
1,000	14464	14.5	18.5	0.81	2.00	3.25	2.63	6.5	12.0	0.50	15
2,000	14465	17.5	21.5	0.81	2.00	3.25	2.00	4.5	8.0	0.50	14
2,000	14466	17.5	21.5	0.81	2.00	3.25	2.50	8.5	16.0	0.50	19
4,000	14467	19.5	24.6	1.00	2.56	4.06	2.13	4.5	8.0	0.75	27
4,000	14468	19.5	24.6	1.00	2.56	4.06	3.00	8.5	16.0	0.75	35
7,000	14469	21.5	28.2	1.18	3.63	5.31	2.87	6.5	12.0	1.00	52
7,000	14470	21.5	28.2	1.18	3.63	5.31	3.38	8.5	16.0	1.00	59
10,000	14471	25.5	32.9	1.50	4.00	5.81	3.50	8.5	16.0	1.25	87
10,000	14472	25.5	32.9	1.50	4.00	5.81	4.00	10.5	20.0	1.25	101

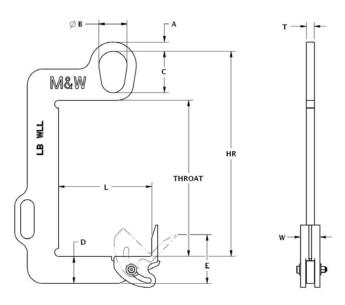
^{*} Call for specifications on larger sizes and capacities

Coil Lifter/Upender

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Coil Lifters proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to warehouse use.
- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- · Easy horizontal to vertical upending of coils







Working Load Limit in Pounds*	Part Number	Throat	HR	A	В	С	Е	Т	W	L	D	Weight in Pounds
1,000	14480	13.0	17.0	0.81	2.00	3.31	4.06	0.50	2.00	6.0	2.25	17
1,000	14481	13.0	17.0	0.81	2.00	3.31	4.56	0.50	2.00	12.0	2.75	23
2,000	14482	16.0	20.0	0.81	2.00	3.31	3.89	0.50	2.00	8.0	2.50	20
4,000	14483	18.0	23.1	1.00	2.63	4.00	5.05	0.75	2.00	10.0	2.75	33
7,000	14484	20.0	26.3	1.18	3.63	5.31	6.26	1.00	2.50	12.0	3.50	61

^{*} Call for specifications on larger sizes and capacities



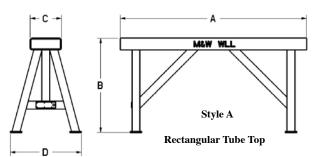
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Material Stands Load Tested, Heavy-Duty Material Stands with Channel or Box Steel top options

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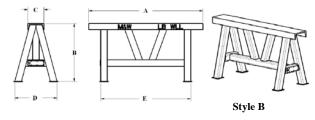
Material Stands: Load Tested, Heavy Duty

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- Durable construction ideally suited to warehouse or manufacturing shop floor use.
- · Made in U.S.A.
- Custom designs available call for engineering.
- ALL Material Stands individually proof loaded and shipped with certification paperwork.



Working Load Limit in Pounds*	Part Number	A	В	С	D	E	Weight in Pounds
3,000	13903	42.0	28.0	12.0	20.0	36.0	140
5,000	16527	42.0	29.0	12.0	20.0	36.0	173
7,000	13777	47.5	24.0	8.0	18.2	41.5	125
10,000	16528	47.5	25.0	8.0	19.2	41.5	130

^{*} Call for specifications on larger sizes and capacities



Channel Iron Top

Load Limit in Pounds*	Part Number	A	В	С	D	Е	Weight in Pounds
2,000	15262	35.5	18.0	5.0	13.2	28.0	75
2,000	15281	35.5	32.0	5.0	20.7	28.0	105
5,000	15307	35.5	18.0	6.0	14.3	28.0	90
5,000	15306	35.5	32.0	6.0	21.5	28.0	120
7,000	15309	35.5	18.0	8.0	14.6	28.0	100
7,000	15308	35.5	32.0	8.0	22.1	28.0	135
10,000	15327	35.5	18.0	10.0	14.5	28.0	125
10,000	15312	35.5	32.0	10.0	22.0	28.0	160

* Call for specifications on larger sizes and capacities



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) B			
		Style C	
	Ц	I-Beam Top	Ц

Working Load Limit in Pounds*	Part Number	A	В	С	D	Weight in Pounds
5,000	16533	47.5	24.0	4.0	13.4	110
10,000	16534	47.5	24.0	6.0	13.3	145
15,000	16535	47.5	24.0	5.3	14.3	150
20,000	16536	47.5	24.0	6.5	14.4	195
30,000	16537	47.5	24.0	8.0	15.5	245

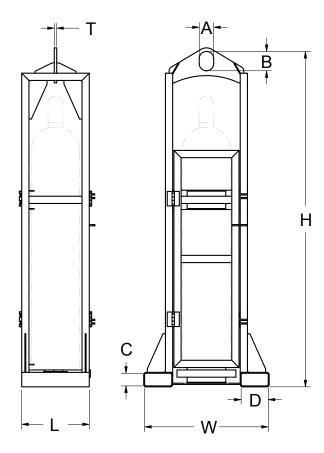
* Call for specifications on larger sizes and capacities

Bottle Lifting Device

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Bottle Lifters proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
 - Adjustable straps to hold tanks
 - Lockable doors

- · Made in U.S.A..
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.





Part No.	Working Load Limit	Tank Capacity	A	В	С	D	Т	L	W	Н	WEIGHT
20199	500	1	3	4	2.62	5.62	0.5	14	26	70	150
16307	750	2	3	4	3	6	0.5	29.5	26	64.5	300
17324	1500	3	15	325	5	9	0.5	31	30.5	65	525

* Call for specifications on larger sizes and capacities



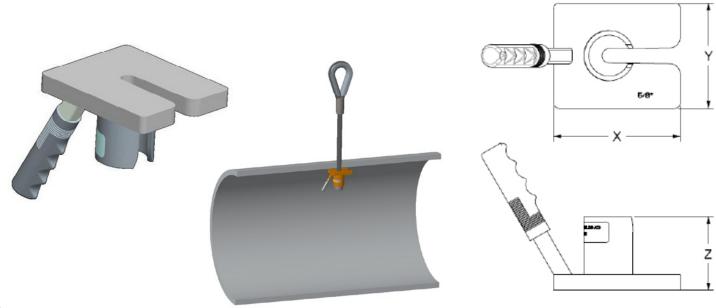
Concrete Pipe Lifting

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Wire rope lifting sling available call for quote.
- Wire rope ferrules available separately order by part number and wire rope diameter.
- Durable construction ideally suited to jobsite use.
- Made in U.S.A.
- Efficient method for handling of water and sewer concrete pipes.

Capacity in Pounds*	Teacup Part Number	Wire Rope Diameter	X	Y	Z	Color
4,400	11575	1/2"	5.00	6.00	3.50	Orange
6,800	11576	5/8"	5.00	6.00	3.50	Gray
9,800	11577	3/4"	5.00	6.00	3.50	Blue
13,200	11578	7/8"	5.00	6.00	3.50	Black
17,000	11579	1"	5.00	6.00	4.25	Red
20,000	11580	1-1/8"	5.00	6.00	4.25	Green
26,000	11581	1-1/4"	6.00	7.50	5.00	Yellow
30,000	11582	1-3/8"	6.00	7.50	5.00	White
36,000	11583	1-1/2"	6.00	7.50	5.50	Orange
50,000	11783	1-3/4"	6.00	7.50	5.50	Brown

Wire Rope
Ferrule Part
Number
12370
12371
12372
12373
12374
12375
12376
12380
12381
12421

^{*} Call for specifications on larger sizes and capacities



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Reel Lifting and Turning

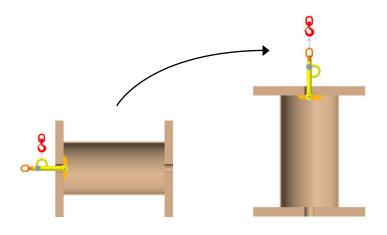
*

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- ALL material handling equipment proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Machined to exacting tolerances.

- · Working Load Limit stamped on each lifter.
- Safely allows personnel to flip reels from rolling to non-rolling position quickly and easily.

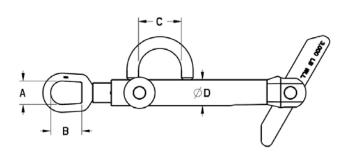
Working Load Limit in Pounds*	Part Number	A	В	С	D	Arbor Dia	Weight	
500	19455	0.75	1.05	n/a	1.00	1-1/4" - 2"	3	
3,000	12782	1.50	2.00	2.75	1.66	2" - 4"	7	
4,500	13037	2.00	2.63	2.75	2.38	3" - 6"	14	

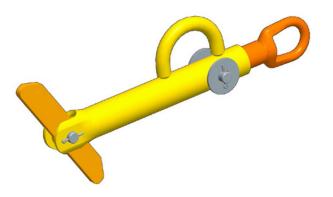
* Call for specifications on larger sizes and capacities



* TIP UP REEL FROM A ROLLING POSITION TO AN UPRIGHT POSITION, PAY OUT REEL IN UPRIGHT POSITION PART NUMBER 12782 & 13037

PART NUMBER 19455 NOT FOR TIPPING UP REELS



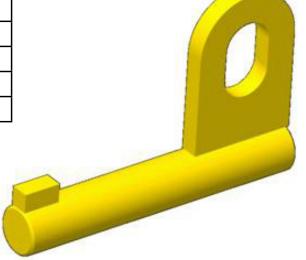


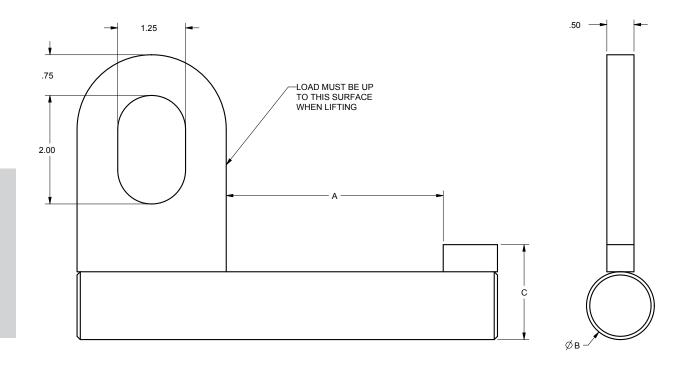


Manhole Toggle Key

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- Durable construction ideally suited to jobsite or warehouse use.
- · Made in U.S.A.
- Machined to exacting tolerances.
- Custom designs available call for engineering.
- ALL manhole toggles individually proof loaded per OSHA requirements.

Working Load Limit in Pounds	Part Number	Weight	A	В	С
3,500	12434	3	4.0	1.25	1.75
3,200	16300	5	8.25	1.13	1.63
2,200	17761	6	11.0	1.25	1.38
3,400	19123	5	6.0	1.25	1.75

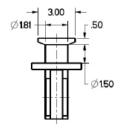




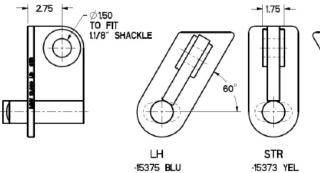
Container Lifting Lugs

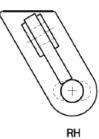
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Lifting Lugs proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Sold individually
- Made in U.S.A.
- Top of lug must be horizontal to show proper engagement for lifting.

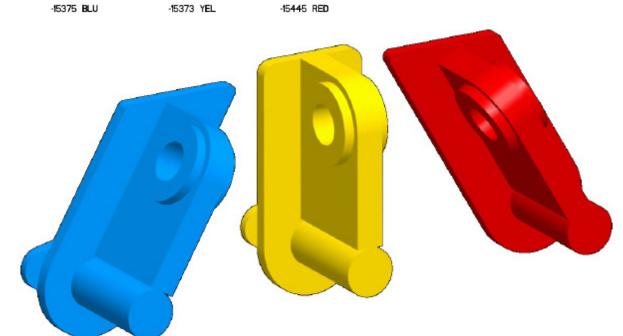
NOTE : Typical container lift will require 2 left and 2 right lugs. Or will require 4 straight lugs with appropriate spreader / lifting beam and rigging.



Working Load Limit in Pounds*	Part Number	Color	Style	Weight in Pounds
19,000	15373	Yellow	Straight	17
19,000	15375	Blue	Left	17
19,000	15445	Red	Right	17







SOLD IN PAIRS

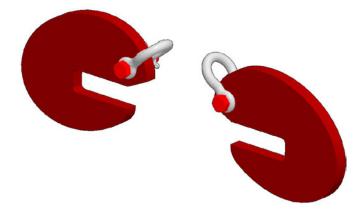
Pipe Lifting Hooks - SOLD IN PAIRS

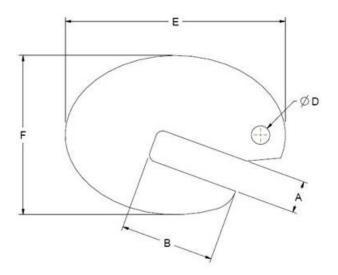
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety red for increased visibility.
- Durable construction ideally suited to jobsite or warehouse use.
- · Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting hooks individually proof loaded per OSHA requirements.

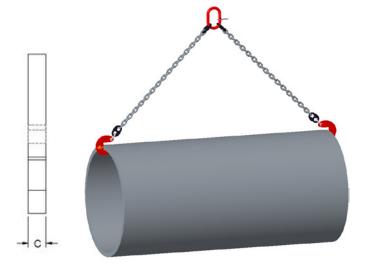
Working Load Limit in Pounds*	Part Number	A	В	С	D	Е	F	Weight per Pair	Shackle Part Number
4,000	11903	1.13	3.30	0.63	0.65	7.75	5.60	12	1019472
8,000	11904	1.25	2.50	0.75	0.65	7.60	6.47	14	1019472
10,000	16194	3.38	3.00	1.00	0.81	8.28	8.72	28	1019490

^{*} Call for specifications on larger sizes and capacities

- Working load limit capacity is PER PAIR.
- Supplied with Safety Shackle as per picture.
- · Painted safety red for increased visibility.
- Designed to carry and lift steel and other types of pipe.







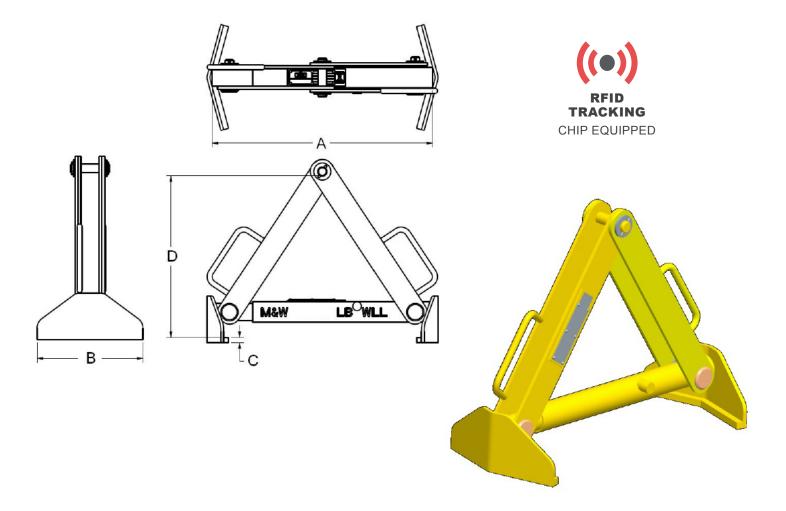
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Barrel / Bucket Lifter

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- Durable construction ideally suited to jobsite or warehouse use.
- Drum lid MUST be properly secured

- Self-adjusting to lift rimmed steel, plastic or fiber drums
- Made in U.S.A.
- Machined to exacting tolerances.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.



Working Load Limit in Pounds*	Part Number	Weight in Pounds	A min	A max	В	С	D
1,200	16291	22	18.0	29.0	9.1	0.44	13.9
1,000	16656	17	14.0	20.0	9.1	0.44	11.9

^{*} Call for specifications on larger sizes and capacities



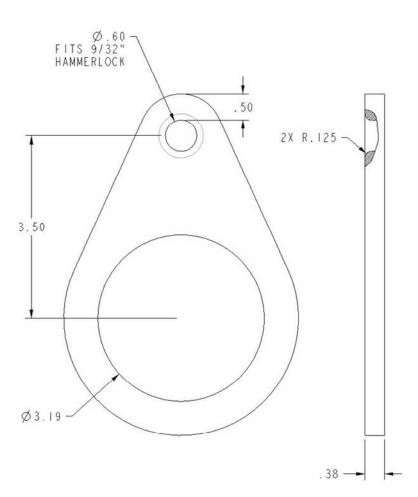
Hydrant Lifter

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Hydrant Lifter proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- · Sold individually as parts see note below
- Rigging by others
- Made in U.S.A..
- · Custom designs available call for engineering.



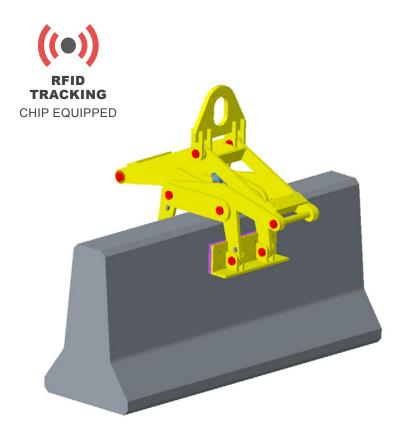


- 19964 bottom Hydrant Lift Lug -2,000 pound Working Load Limit per pair, sold as each.
- 20350 Standard Short Span Beam -Found on page 6 - 2,000 LB Working Load Limit
- Lifting shackles supplied with 20350 as shown in picture



Concrete Barrier Lifter

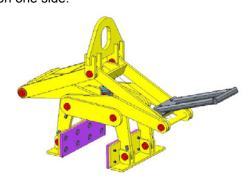
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- Proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- ALL lifting equipment individually proof loaded per OSHA requirements.



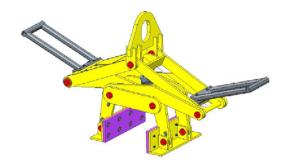
Part Number 19790

- Heavy-duty design to hold up to outdoor environments where barriers are commonly used.
- Stainless steel indexing latch mechanism.
- Rugged gripping pads swivel to conform to load.
- Indexing latch mechanism allows lifter to be held open.
- Part Number 19790-31
 Replacement pad installs easily and quickly.
- Part Number 19790-40 optional Operator Extension Handle keeps ground personnel away from load when adjustment is needed.
- Large lifting eye accommodates crane hook.
- Handles barriers with 6" to 12" width at the top of the barrier.
- 9,000 pound capacity.

Shown with <u>optional</u> Part Number 19790-40 Operator Extension Handle on one side.



Shown with <u>optional</u> Part Number 19790-40 Operator Extension Handle added to both sides.

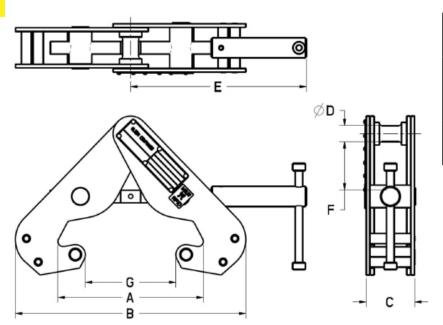




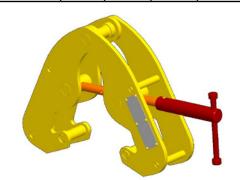
Small Frame Beam Clamps

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- Do not side load above angles of 45° from vertical.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Refer to side loading table below for reduction factors for side loading applications.
- Clamps to be used for lifting, pulling or as an anchor point.
- Ratings apply to clamps only. User is responsible for engineering calculations for all support steelwork.
- WARNING: All clamps must be correctly applied to the beam by a competent person and fully hand tightened. If in doubt, contact M&W for recommendations.





	Reduction in Working Load Limits when side loads are applied										
Angle from 0° 0 - 15 - 30 - 45° Vertical											
Reduction factor	Inone 1 20% 1 35% 1 50%										



Working Load Limit in Pounds*	Part Number	A	В	С	D	Е	F	G	Weight	Maximum Flange Thickness	Minimum Flange Thickness	Maximum Flange Width	Minimum Flange Width	Maximum Slip Over Width
2,240	13474	10.94	14.59	2.41	0.80	8.75	1.35	8.33	8.3	1.21	0.81	9.50	3.20	8.85
2,240 [†]	13510	15.74	20.52	2.94	0.80	10.63	1.65	13.42	13.8	1.45	0.75	13.50	3.75	11.50
4,480	13486	10.94	14.59	2.94	0.80	8.75	1.35	8.33	10.4	1.21	0.87	9.60	3.20	9.00
4,480 [†]	13553	15.74	20.52	3.19	0.80	10.63	1.65	13.42	16.1	1.45	0.81	14.50	3.50	14.00
6,720	13497	15.11	19.53	3.94	1.05	10.13	2.41	12.51	21.4	1.63	1.13	14.00	5.00	13.25
11,200	13648	15.11	19.53	4.19	1.38	10.13	2.24	12.51	25.6	1.63	1.13	14.00	4.25	13.00

*Call for specifications on larger sizes and capacities.

[†]Indicates beam clamp for use on wide flange beams.

Beam Clamps Large Frame Lifting Lug Standard

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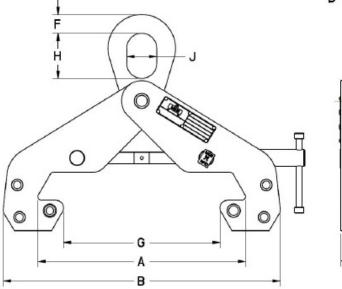
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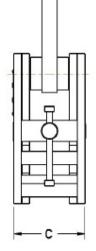
Large Frame Beam Clamps

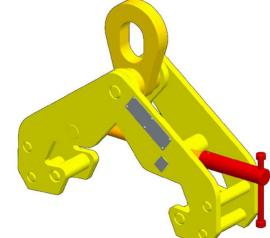
- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- · Painted safety yellow for increased visibility.
- Do not side load above angles of 45° from vertical.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- · Custom designs available call for engineering.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- Refer to side loading table below for reduction factors for side loading applications.
- Clamps to be used for lifting, pulling or as an anchor point.
- Ratings apply to clamps only. User is responsible for engineering calculations for all support steelwork.
- WARNING: All clamps must be correctly applied to the beam by a competent person and fully hand tightened. If in doubt, contact M&W for recommendations.



Reduction in Working Load Limits when side loads are applied Angle 0 -15 -30 -0° from 30° 15° 45° Vertical Reduction 20% 35% 50% none factor







Working Load Limit in Pounds*		A	В	С	D	E	F	G	Н	J	Weight	Maxi- mum Flange Thick- ness	Maxi- mum Flange Width	Mini- mum Flange Width	Maxi- mum Slip Over Width
15,680	13659	16.02	20.92	4.72	1.00	10.88	1.25	12.94	3.00	1.75	34.1	1.25	13.75	4.50	13.38
22,400	13674	16.02	20.92	4.72	1.25	10.88	1.50	12.94	3.75	2.50	43.1	1.25	13.75	4.50	13.38

*Call for specifications on larger sizes and capacities.

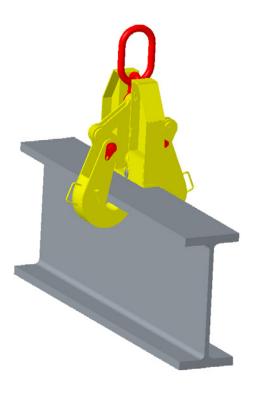


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Large Beam Clamps

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Painted safety yellow for increased visibility.
- ALL Lifters proof loaded and shipped with certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- ALL lifting equipment individually proof loaded per OSHA requirements.
- All dimensions in inches unless otherwise noted.





Working Load Limit in Pounds*	Part Number	Weight	Flange Width Min	Flange Width Max	Flange Thickness Min	Flange Thickness Max
30,000	20052	180	7"	17"	1/2"	2"
50,000	20051	335	16"	24"	1"	3"
70,000	19913	600	16"	36"	1-5/8"	4"

^{*} Call for specifications on larger sizes and capacities

- Heavy-duty design to hold up in outdoor environments.
- Eliminates the need for rigging when handling large beams.
- To be used only for vertical lifting only.
- Large lifting master link accommodates crane hooks.
- Can be used in pairs to handle longer beams using a lift beam or spreader beam.

Notes

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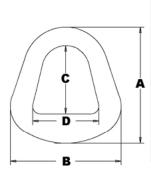
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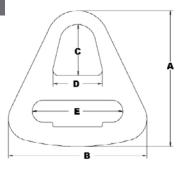
Synthetic Sling Triangles and Chokers: Aluminum

- Aluminum Triangle and Choker fittings engineered to be used on single-ply capacity slings.
- Aluminum resists corrosion.

- Aluminum alloy designed for overhead lifting applications.
- 100% domestic parts and workmanship.
- Machined to exacting tolerances.



Specifica	tions for A	luminum	Triangles	5			Minimum			
Part	Sling			Waiaht	Breaking					
Number	Width	A	В	С	D	Weight	Strength			
11469	2	3.94	3.94 3.75 2.31 2.25 .4							
11470	3	5.31	5.00	3.31	3.06	.6	25,000			
11471	4	6.75	6.75	1.2	33,500					
13263	5	8.00	40,000							
11472	6	9.25	9.38	5.50	6.13	2.0	48,500			



Specifica	tions for A	luminun	1 Chokers	S				Minimum			
Model	Sling		Waiaht	Breaking							
Number	Width	A	В	С	D	Е	Weight	Strength			
11473	2	6.16	6.16 6.29 2.31 2.24 4.12 .9								
11474	3	8.00	8.17	3.31	3.06	5.40	1.5	25,000			
11475	4	9.40	10.67	3.75	4.25	7.10	2.4	33,500			
13264	5	11.29	12.00	4.75	5.25	8.19	3.2	40,000			
11476	6	13.25	14.48	5.50	6.13	9.75	8.5	48,500			

SYNTHETIC SLING TRIANGLE & CHOKERS

Synthetic Sling Triangle and Choker Specifications Steel

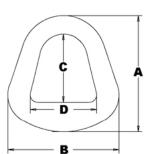
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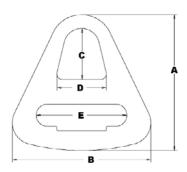
Synthetic Sling Triangles and Chokers: Steel

- Steel Triangle and Choker fittings engineered to be used on single-ply, two-ply, three-ply, and four-ply slings.
- Powder coat painted for resistance to corrosion.
- Alloy steel for overhead lifting applications.
- 100% domestic parts and workmanship.Machined to exacting tolerances.



Specifica	tions for 2	-ply Steel	Triangles	3			Minimum
Part	Sling		Dime	W-:-1-4	Breaking		
Number	Width	A	Weight	Strength			
11455	2	3.94	3.75	2.31	2.25	1.0	33,000
11456	3	5.31	5.00	3.31	3.06	1.8	44,500
11457	4	6.75	6.75	3.2	58,000		
12337	5	7.70	7.81	4.60	5.13	3.79	70,000
11458	6	9.25	9.38	5.50	6.13	5.7	84,000
11459	8	11.88	12.25	7.50	8.44	12.06	112,000
11460	10	13.25	13.88	8.63	10.88	14.41	140,000
11461	12	15.75	16.69	10.31	13.00	20.24	160,000

Specifica	tions for 4	l-ply Steel	Triangles	3			Minimum			
Part	Sling		Dimensions							
Number	Width	A	В	Weight	Strength					
14476	2	4.38	3.75	3.3	62,000					
11938	3	5.81	5.50	5.7	93,000					
12441	4	6.5	6.75	7.6	110,000					
12440	6	9.15	9.38	5.50	6.13	13.8	165,000			
12313	8	13.07	12.75	21.8	220,000					
14431	10	15.87	35.2	285,000						
12543	12	18.75	19.25	10.50	13.00	48.4	330,000			



Specifica	Specifications for 2-ply Steel Chokers											
Part	Sling		I	Weight	Breaking							
Number	Width	A	В	C	D	E	weight	Strength				
11462	2	6.16	6.29	2.31	2.24	4.12	2.9	33,000				
11463	3	8.00	8.17	3.31	3.06	5.40	4.3	44,500				
11464	4	9.40	10.67	6.8	58,000							
12338	5	11.18	12.16	4.62	5.15	8.19	9.0	70,000				
11465	6	13.25	14.48	5.50	6.13	9.75	13.1	84,000				
12297	8	14.31	16.19	7.13	5.14	12.00	23.0	112,000				
12296	10	16.88	17.88	8.44	5.26	13.38	27.0	140,000				
12312	12	20.25	21.44	10.13	6.30	16.00	38.9	160,000				

Specifica	Specifications for 4-ply Steel Chokers										
Part	Sling		I		Waiaht	Breaking					
Number	Width	A	В	C	D	E	Weight	Strength			
14477	2	8.75	7.00	2.25	2.25	4.50	8.4	62,000			
13368	3	9.13	9.05	11.4	93,000						
12442	4	10.50	10.67	13.4	110,000						
12439	6	14.12	14.48	5.50	6.13	9.75	25.7	165,000			
12314	8	16.38	17.00	7.00	5.14	13.14	40.0	220,000			
14430	10	21.75	24.00	65.4	285,000						
12544	12	25.50	28.25	10.00	8.00	19.63	86.5	330,000			

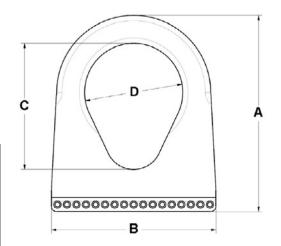


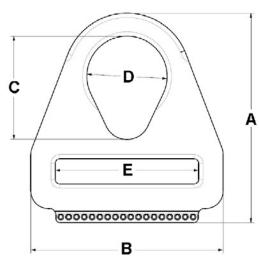
Wire Mesh Sling Triangles and Chokers

- Steel Triangle and Choker fittings engineered to be used on wire mesh body slings.
- · Powder coat paint resists corrosion.

- Alloy steel for overhead lifting applications.
- 100% domestic parts and workmanship.
- Machined to exacting tolerances.

Specifica	tions for `	Wire Mes	sh Triang	les			XX 77	WLL	Minimum
Part	Sling		Dime	nsions		Waiaht	WLL Vertical	90 Degree	Breaking
Number	Width	A	В	C	D	Weight	vertical	Basket	Strength
17915	2	4.55	3.10	3.00	2.00	1.0	2,300	4,600	11,500
17925	3	5.18	3.86	3.50	2.50	1.5	3,500	7,000	17,500
17884	4	6.30	4.60	4.00	3.00	2.0	4,800	9,600	24,000
17917	6	7.00	5.87	4.50	3.50	3.5	7,200	14,400	36,000
17919	8	9.00	7.91	6.00	4.50	5.5	9,600	19,200	48,000
17921	10	9.25	9.95	6.25	4.75	6.5	12,000	24,000	60,000
17923	12	9.75	12.00	6.50	5.00	15.0	14,400	28,800	72,000





Specifica	tions for V	Wire Mesh	1 Chokers						WLL	Minimum
Model Number	Sling Width	A	I B	Dimension C	s D	Е	Weight	WLL Vertical	90 Degree Basket	Breaking Strength
17916	2	6.63	4.50	3.00	2.00	3.25	2.0	2,300	4,600	11,500
17926	3	7.31	5.62	3.50	2.50	4.00	3.0	3,500	7,000	17,500
17885	4	7.93	6.37	4.00	3.00	4.75	3.5	4,800	9,600	24,000
17918	6	9.13	8.38	4.50	3.50	6.25	5.5	7,200	14,400	36,000
17920	8	11.38	7.91	6.00	4.50	8.25	9.0	9,600	19,200	48,000
17922	10	11.88	13.25	6.25	4.75	10.25	11.5	12,000	24,000	60,000
17924	12	12.88	15.50	6.50	5.00	12.36	15.0	14,400	28,800	72,000

Chain Mesh Sling Triangle and Choker Specifications

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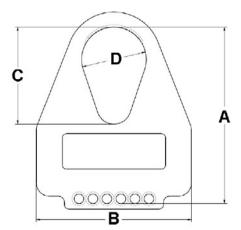


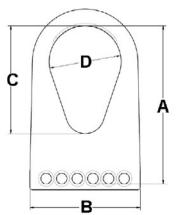
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Grade 80 Alloy Chain Mesh Sling Triangles and Chokers

- Steel Triangle and Choker fittings engineered to be used on chain mesh slings.
- Powder coat painted for resistance to corrosion.
- Alloy steel for overhead lifting applications.
- 100% domestic parts and workmanship.
- Machined to exacting tolerances.

Specifica	tions for (Chain Mes	sh Alloy S	teel Trian	gles					
Part	Chain	Chain		Dime	nsions		Waialat	WLL Vertical	WLL Choker	WLL Basket
Number	Size	Parts	A	В	C	D	Weight	vertical	CHOKEI	Dasket
18980		3	6.75	3.00	4.13	2.75	1.0	5,000	5,000	10,000
18981	7/32"	4	6.75	3.75	4.13	2.75	2.5	6,700	6,700	13,400
18982	1/32	5	8.00	4.50	5.25	3.50	3.2	8,400	8,400	16,800
18983		6	8.25	5.25	5.63	3.75	3.8	10,800	10,800	21,600
18984		3	6.62	4.5	4.13	2.75	3.0	8,400	8,400	16,800
18985	9/32"	4	6.62	4.5	4.13	2.75	3.5	11,200	11,200	22,400
18986	9/32	5	8.00	5.25	5.25	3.50	4.5	14,000	14,000	28,000
18987		6	8.25	5.75	5.63	3.75	5.0	16,800	16,800	33,600
18988		3	6.88	4.25	5.25	3.50	5.0	17,000	17,000	34,000
18989	3/8"	4	8.13	6.00	6.50	4.38	7.0	22,700	22,700	45,400
18990	3/8"	5	8.38	6.50	6.25	4.38	9.0	28,400	28,400	56,800
18991		6	9.75	8.00	7.88	5.25	12.0	34,000	34,000	68,000
18992		2	10.38	4.88	7.88	5.25	7.0	19,200	19,200	38,400
18993	1/2"	3	10.38	6.50	7.88	5.25	13.0	28,800	28,800	57,600
18994		4	11.00	8.13	7.88	5.25	15.0	38,400	38,400	76,800





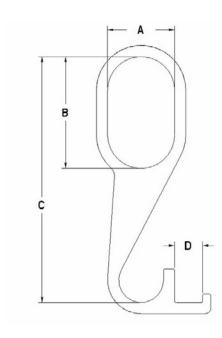
Specifica	tions for (Chain Me	sh Alloy S	teel Chok	ers				****	
Part	Chain	Chain		Dime	nsions		Waiala	WLL Vertical	WLL Choker	WLL Basket
Number	Size	Parts	A	В	C	D	Weight	vertical	CHOKCI	Dasket
18995		3	8.75	7.00	4.13	2.75	4.0	5,000	5,000	10,000
18996	#/2011	4	8.75	7.00	4.13	2.75	4.0	6,700	6,700	13,400
18997	7/32"	5	9.75	8.50	5.25	3.50	4.0	8,400	8,400	16,800
18998		6	10.25	8.75	5.63	3.75	5.0	10,800	10,800	21,600
18999		3	8.69	7.50	4.13	2.75	5.7	8,400	8,400	16,800
19000	9/32"	4	8.62	7.00	4.13	2.75	5.7	11,200	11,200	22,400
19001	9/32	5	9.75	8.5	5.25	3.50	7.0	14,000	14,000	28,000
19002		6	10.25	9.00	5.63	3.75	7.5	16,800	16,800	33,600
19029	3/8"	4	11.62	10.00	6.50	4.38	14.5	22,700	22,700	45,400



Sling Inspection and Measuring Hook

- Manufactured to exceed all ASME B30.20 and OSHA regulations.
- Powder coat painted safety red for increased visibility.
- ALL Lifting equipment shipped with proof load certification paperwork.
- Durable construction ideally suited to jobsite or warehouse use.
- Made in U.S.A.
- Machined to exacting tolerances.
- U.S. Patent No. 8,028,436





Capacity in Pounds	Part Number	A	В	С	D	Weight in Pounds
500	12187	3	5	11	1.3	3
1,000	19474	5	8	15	1.3	6



Sling Inspection and Measuring Hook

STEP 1: Place sling into bowl of measuring hook. Make sure there are no kinks or twists in chain legs. If the sling is equipped with shortening hooks / clutches, make sure they are disengaged and legs hang free.



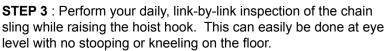








STEP 2: Insert your tape measure into the slotted section of the hook. Make sure the tape sits into the groove and is hanging parallel with the chain legs. Do not allow the tape measure to become kinked or rest at an angle.



Required under OSHA 1910.184(d): Each day before being used, the sling and all fastenings and attachments shall be inspected for damage or defects by a competent person designated by the employer. Additional inspections shall be performed during sling use, where service conditions warrant. Damaged or defective slings shall be immediately removed from service.





STEP 4: Measure the bearing of the sling. This can easily be done at eye level by raising the hoist hook. Because the sling is hanging vertically, the measurement will be more accurate than those taken while the sling is laying on the ground. Also, the measurement can be easily done by a single person in a short time.







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Manufacturing and Testing Specifications Below The Hook Lifting Devices (BTHLDs) Reference current ASME B30.20 and ASME BTH-1

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PROOF LOADING

- 1. All BTHLDs meet or exceed all ASME B30.20 and OSHA 1926.251 design specifications, and are proof loaded to 125% of their stated Working Load Limit.
- 2. All chain, wire rope and synthetic slings are manufactured to meet and exceed ASME B30.9 and OSHA 1910.184.

MARKING AND STENCILING OF BTHLDs

- 1. Stencil markings on both sides with the working load limit (WLL) and the **Machining & Welding** logo. Any additional marking, when required by the customer, will be noted on applicable paperwork or drawings.
- 2. Stencil markings are black unless otherwise specified. DO NOT EXCEED RATED CAPACITY. Warning decal is attached if space permits.
- 3. Stencil markings of the WLL is on lifter unless space does not allow.
- 4. The WLL marking is located in central locations so that it is both highly visible and upright during normal use.
- 5. A serial number tag is permanently attached which meets and exceeds ASME B30.9 and OSHA specifications.
- 6. All chain, wire rope, and synthetic slings are tagged to meet and exceed ASME B30.9 and OSHA 1910.184.

DESIGN SERVICE CLASS AND LIFE CATEGORY PER ASME BTH-1

Unless otherwise specified on applicable paperwork or product drawings, the design category used is "B" and the service life is Class "2" (up to 500,000 load cycles). Different design categories and service classes must be specified by the buyer *prior* to order placement. The lifting product will then be engineered to meet the specified requirements. Inspection required per ASME B30.20 "normal service." Fixtures to be re-tested and documented annually.

SERVICE TEMPERATURES OF BTHLD'S

All lifting devices and slings sold by **Machining & Welding** are manufactured to meet or exceed ASME B30.20 and ASME B30.9 unless otherwise noted. These specifications require the user to perform a pre-lift equipment inspection and limit the amount of impact and shock loading to a minimum. This is of extreme importance especially when the service temperature is below 35°F, and increasingly important at lower temperatures. On this basis, the **Machining & Welding** standard service temperature for all BTHLDs is within the temperature range of -40°F to 150°F. The buyer has the option of purchasing BTHLDs made for arctic service to -50°F. These devices are made of special steels produced to withstand Charpy impact tests made at -50°F, and must be specified by the buyer *prior* to order placement.

PRE-LIFT INSPECTION PROCEDURES

Machining & Welding requires that before any lift, the BTHLD is inspected for cracks, gouges, or deep scratches in high stress areas in accordance with all applicable ASME B30.9, ASME B30.20 and OSHA requirements.

REPAIRS OF BTHLDs

All repairs of BTHLDs must be performed by **Machining & Welding**. Any BTHLD removed from use after inspection must be returned to **Machining & Welding** for evaluation and inspection. Contact **Machining & Welding** for instructions and Return Goods Authorization (RGA) numbers prior to returning BTHLDs for inspection or repair.

WARRANTY OF BTHLDs

Machining & Welding warrants every item of its manufacture, when used under normal operating conditions, to be free from defects in material and workmanship within thirty days from the date of original billing. If upon return of a product within thirty days from the date of original billing, our examination should disclose defects in manufacture, it is our limited obligation under this warranty to make good at our facility in Cokato, MN, the complete product or any portion thereof, within thirty days from the date of original billing. If any repairs, heat treatment, or annealing of products are conducted at any place other than our facilities, this warranty shall be rendered null and void. Machining & Welding will assume no other obligations or liabilities, expressed or implied, than those contained in this warranty. This warranty, which is given expressly and in lieu of all other warranties, expressed or implied, of merchantability and fitness for a particular purpose, constitutes the only warranty made by Machining & Welding.

User Responsibilities for Inspection, Maintenance and Safe Operation for: Below The Hook Lifting Devices (BTHLD's) Reference ASME B30.20a-2001

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Frequently Asked Questions and Buying Considerations

 How do I know if the manufacturer of the Below-the-Hook Lifting Device conforms to ASME B30.20, ASME BTH-1 and OSHA 1926.251 design specifications?

Ask, and if the answer is NO, then <u>DO NOT BUY THE DEVICE</u>! Companies that purchase lifting devices not conforming to ASME and OSHA requirements run the risk of endangering their worker's safety and expose themselves to potential lawsuits and potential OSHA fines. M&W proudly manufactures all Below-the-Hook Lifting Devices to meet or exceed all applicable ASME and OSHA requirements.

 My Below-the-Hook Lifting Device was designed by a professional engineer. Do we still need to conform to ASME B30.20 and OSHA 1926.251 design specifications? Does the device need to be load tested?

YES to both. All below-the-hook lifting devices need to conform to the ASME and OSHA specifications. OSHA 1926.251(a)(4) requires: *Special custom design grabs, hooks, clamps, or other lifting accessories, for such units as modular panels, prefabricated structures and similar materials, shall be marked to indicate the safe working loads and shall be proof-tested prior to use to 125 percent of their rated load. If a below-the-hook lifting device is not a regularly manufactured or produced item, the device is deemed a special custom design and must be "marked to indicate the safe working loads and shall be proof-tested prior to use" in accordance with the OSHA 1926.251(a)(4) requirements.*

 We've been using a 'homemade' Below-the-Hook Lifting Device for years without any problems. Does this OSHA rule apply to us? Aren't we 'grandfathered' in?

Yes, OSHA 1926.251 applies and NO, you are not 'grandfathered' in. These 'homemade' lifting devices are frequently in violation. They expose your company to potential OSHA fines and penalties. They also can potentially subject the designer and fabricator to personal liability litigation.

· How do I know which Below-the-Hook Lifting Device is best suited for my application?

As the manufacturer, we are able to help you make the best decision based on the designs available and the costs involved. Using a less expensive, lighter duty lifter in a heavy duty application is all too common in our industry. By working with our customers, we're able to keep costs, downtime and injuries to a minimum.

How much information does M&W need to know to determine which Below-the-Hook Lifting Device is best suited for my application?

As a general rule, more information is better. However, we do have standard forms you can fill out to answer most of our questions.

• Do I need to worry about spare parts for my Below-the-Hook Lifting Device?

No. At M&W, we keep detailed engineering records of every lifter we sell so we're able to easily and quickly get you replacement parts if the situation arises.

• Do you have personnel who are able to come in to our plant and look at our current situation?

Yes - we have established a proven track record of service, performance, and quality with our customers for over 50 years. Part of that commitment to service is having experts available to come to your facility to inspect your equipment and offer solutions which fit your company's unique needs and technical requirements.

· How do I educate my personnel on how to safely use the Below-the-Hook Lifting Device once we receive it?

At M&W, we're constantly working to help our customers operate in safer, more accident-free environments. We've also teamed up with our local community college to help develop accredited curriculum which can be scheduled for employees in your plant. Our **User Responsibilities for Inspection, Maintenance, and Safe Operation for Below The Hook Lifting Devices** is an excellent reference to address safety issues concerning daily and periodic inspections.

· Are M&W personnel certified? How do I know an M&W lifter is safe for my application?

All M&W welding personnel are certified to AWS D14.1 and ASME BTH-1 in accordance with ASME B30.20 requirements. Certification paperwork is available upon request.



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Notes

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